



### SATISFACTION GUARANTEED

### **Limited Warranty**

All items in the Royce//Ayr catalogue, unless otherwise noted, are warranted for 90 days against defects in workmanship and materials. Normal wear and tear or use of a tool for other than the intended purpose is not covered by this warranty. Merchandise may be returned to Royce//Ayr Cutting Tools for repair or replacement at our option. Royce//Ayr liability is limited to repair or replacement of the merchandise. In no event shall Royce//Ayr be liable for any incidental or consequential damages.

#### **Special Items**

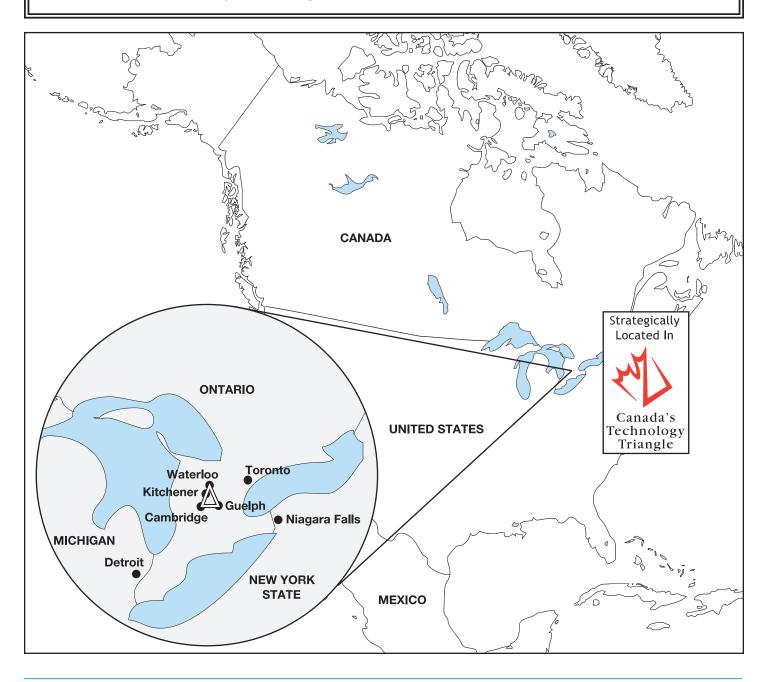
Special items are those not in the Royce//Ayr catalogue and are special ordered for the customer. These items are covered by our limited warranty. If a special item is defective, it is covered like any other catalogue item.

#### **Custom Items**

Custom items are those that are made to our customer's specifications and are not normally carried by Royce//Ayr or the manufacturer. The customer is responsible to make sure his specifications meet his needs. These items cannot be returned unless there is a defect in workmanship or materials.

#### No Sale is Final

If you have a problem with an order you placed with Royce//Ayr, please call. We want you to be satisfied with our products and service.





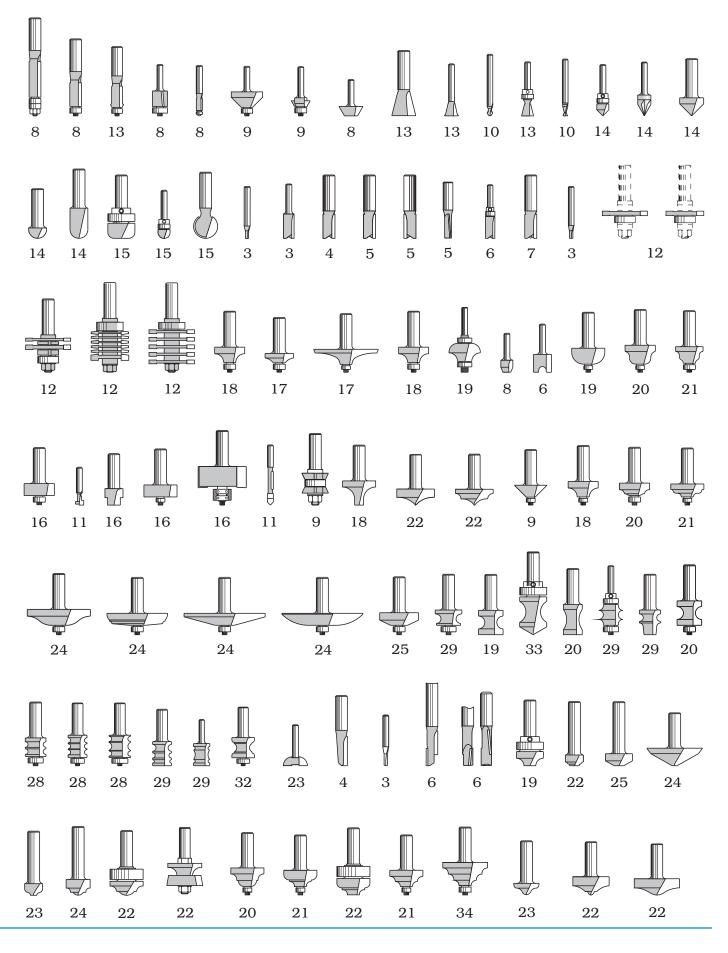
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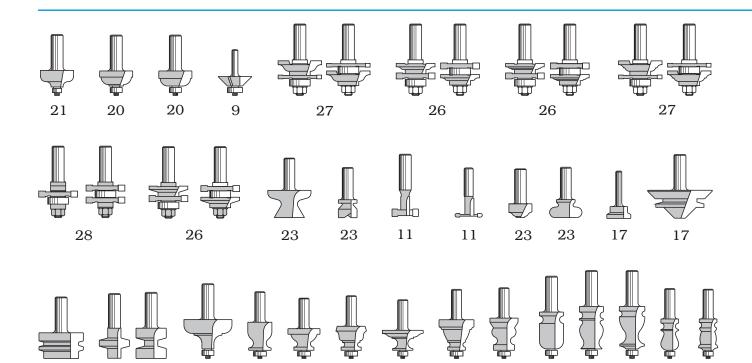
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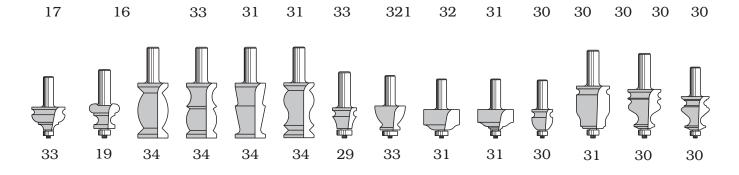
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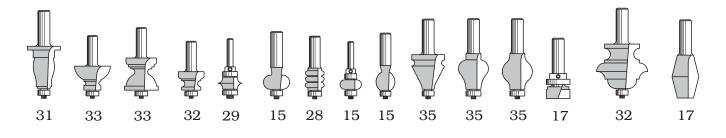
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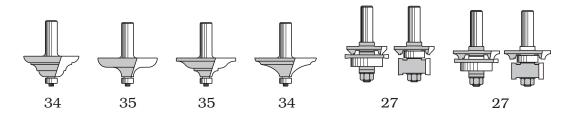
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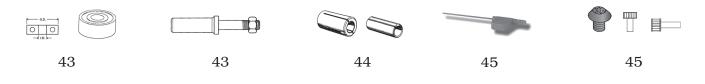


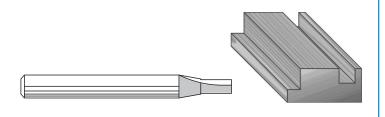












Straight Bits, 1/4" Shank, 1 Flute				
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88000A*	· 1/16"	3/16"	1/4"	1-7/8"
LR88000*	1/8"	7/16"	1/4"	2"
LR88001*	5/32"	7/16"	1/4"	2"
LR88002*	3/16"	7/16"	1/4"	2"
LR88006*	7/32"	3/4"	1/4"	2"
LR88008	1/4"	1/2"	1/4"	2"
LR88012*	1/4"	3/4"	1/4"	2"
LR88016*	1/4"	1"	1/4"	2-1/4"
LR88020*	1/4"	1"	1/4"	2-7/8"
LR88024	9/32"	3/4"	1/4"	2"
LR88026	5/16"	1"	1/4"	2-1/4"
LR88028	3/8"	3/4"	1/4"	1-15/16"
LR88030	3/8"	1"	1/4"	2-3/8"
LR88032	1/2"	3/4"	1/4"	1-3/4"
LR88034	1/2"	1"	1/4"	2-1/8"
LR88036	5/8"	3/4"	1/4"	1-15/16"
LR88038	3/4"	3/4"	1/4"	1-3/4"

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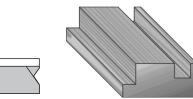
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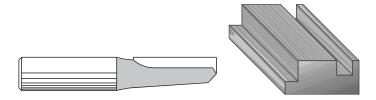
Straight Bits, 1/4" Shank, 2 Flutes				
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88096	1/16"	3/16"	1/4"	1-7/8"
LR88098	3/32"	1/4"	1/4"	1-7/8"
LR88100L*	* 1/8"	7/16"	1/4"	2"
LR88100*	1/8"	5/16"	1/4"	2-3/16"
LR88102*	5/32"	7/16"	1/4"	2"
LR88104*	3/16"	7/16"	1/4"	2"
LR88105*	3/16"	5/8"	1/4"	2-1/8"
LR88106	7/32"	3/4"	1/4"	1-7/8"
LR88108	1/4"	1/2"	1/4"	2"
LR88110*	1/4"	3/4"	1/4"	2"
LR88112*	1/4"	1"	1/4"	2-1/4"
LR88116*	1/4"	1"	1/4"	2-7/8"
LR88120	9/32"	3/4"	1/4"	2"
LR88122*	9/32"	1"	1/4"	2-1/4"
LR88124	5/16"	3/4"	1/4"	2"
LR88128*	5/16"	1"	1/4"	2-1/4"
LR88134	3/8"	3/4"	1/4"	2"
LR88136	3/8"	1"	1/4"	2-1/4"

### **Two Flutes Continued**

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88138*	3/8"	1-1/4"	1/4"	2-1/2"
LR88140	7/16"	3/4"	1/4"	2"
LR88142	7/16"	1"	1/4"	2-1/8"
LR88144	1/2"	3/4"	1/4"	2"
LR88146	1/2"	1"	1/4"	2-1/8"
LR88148	1/2"	1-1/4"	1/4"	2-1/2"
LR88150	9/16"	3/4"	1/4"	2-1/8"
LR88152	9/16"	1"	1/4"	2-1/2"
LR88154	5/8"	3/4"	1/4"	2"
LR88155	5/8"	1"	1/4"	2-1/4"
LR88156	11/16"	3/4"	1/4"	2"
LR88157	11/16"	1"	1/4"	2-1/4"
LR88158	3/4"	3/4"	1/4"	2"
LR88159	3/4"	1"	1/4"	2-1/4"
LR88160	13/16"	3/4"	1/4"	2"
LR88162	7/8"	3/4"	1/4"	2"
LR88164	15/16"	3/4"	1/4"	2"
LR88166	1"	3/4"	1/4"	2"

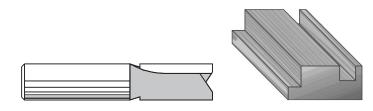


Straight Bits "Metric", 1/4" Shank, 2 Flutes				
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88168*	3mm	7/16"	1/4"	1-9/16"
LR88170*	4mm	7/16"	1/4"	2"
LR88172*	5mm	7/16"	1/4"	2"
LR88174*	6mm	3/4"	1/4"	2"
LR88176	7mm	3/4"	1/4"	2"
LR88178	8mm	3/4"	1/4"	2"
LR88180*	8mm	1"	1/4"	2-1/4"
LR88182	9mm	3/4"	1/4"	2"
LR88184	10mm	3/4"	1/4"	2"
LR88186	11mm	3/4"	1/4"	2"
LR88188	12mm	3/4"	1/4"	2"
LR88190	13mm	3/4"	1/4"	2"
LR88192	14mm	3/4"	1/4"	2"
LR88194	15mm	3/4"	1/4"	2"
LR88196	16mm	3/4"	1/4"	2"
LR88198	16mm	1-1/4"	1/4"	2-1/4"
LR88200	17mm	3/4"	1/4"	2"
LR88202	18mm	3/4"	1/4"	2"
LR88204	19mm	3/4"	1/4"	2"
LR88206	20mm	3/4"	1/4"	2"
LR88208	21mm	3/4"	1/4"	2"
LR88210	22mm	3/4"	1/4"	2"
LR88212	25mm	3/4"	1/4"	2"

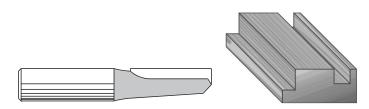


### Straight Bits, 3/8" Shank, 1 Flute

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88300*	1/4"	3/4"	3/8"	2-1/4"
LR88310	3/8"	1"	3/8"	2-11/16"
LR88312*	3/8"	1-1/4"	3/8"	2-5/8"



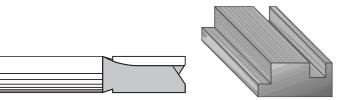
Straight Bits, 3/8" Shank, 2 Flutes				
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88314*	1/8"	7/16"	3/8"	2"
LR88316*	5/32"	7/16"	3/8"	2"
LR88317*	3/16"	7/16"	3/8"	2"
LR88320*	1/4"	3/4"	3/8"	2-1/4"
LR88324*	5/16"	1"	3/8"	2-1/2"
LR88326	3/8"	3/4"	3/8"	2-1/4"
LR88328	3/8"	1"	3/8"	2-1/2"
LR88330*	3/8"	1-1/4"	3/8"	2-3/4"
LR88332*	3/8"	1-1/4"	3/8"	3-3/8"
LR88336	7/16"	1"	3/8"	2-1/2"
LR88340	1/2"	1"	3/8"	2-1/2"
LR88342	1/2"	1-1/4"	3/8"	2-1/2"
LR88346	5/8"	3/4"	3/8"	2-1/4"
LR88350	13/16"	3/4"	3/8"	2-1/4"
LR88352	7/8"	3/4"	3/8"	2-1/4"
LR88354	1"	3/4"	3/8"	2-1/4"



Straight Bits, 1/2" Shank, 1 Flute				
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88400*	1/4"	3/4"	1/2"	2-1/2"
LR88404*	1/4"	1"	1/2"	2-1/2"
LR88408*	5/16"	1"	1/2"	2-3/4"
LR88414	3/8"	1"	1/2"	2-1/2"

### **One Flute Continued**

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88416*	3/8"	1-1/4"	1/2"	2-3/4"
LR88420	1/2"	1"	1/2"	2-1/2"
LR88422	1/2"	1-1/4"	1/2"	2-7/8"
LR88424	1/2"	1-1/4"	1/2"	3-3/8"
LR88426	1/2"	1-1/2"	1/2"	3-1/8"
LR88428*	1/2"	2"	1/2"	4-1/4"
LR88432	1/2"	2-1/4"	1/2"	4-1/4"
LR88421	9/16"	1-1/4"	1/2"	2-7/8"
LR88423	5/8"	1-1/4"	1/2"	2-7/8"



### Straight Bits, 1/2" Shank, 2 Flutes

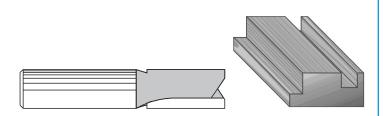
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88497	15/64"	3/4"	1/2"	2-1/2"
LR88498	1/4"	1/2"	1/2"	2"
LR88500*	1/4"	3/4"	1/2"	2-1/2"
LR88500L*	1/4"	1"	1/2"	2-1/2"
LR88504	5/16"	3/4"	1/2"	2-1/2"
LR88506*	5/16"	1"	1/2"	2-1/2"
LR88516	3/8"	3/4"	1/2"	2-1/2"
LR88518	3/8"	1"	1/2"	2-1/2"
LR88520*	3/8"	1-1/4"	1/2"	3"
LR88524	13/32"	1"	1/2"	2-3/4"
LR88528	7/16"	1"	1/2"	2-5/8"
LR88530	7/16"	1-1/4"	1/2"	3"
LR88532	31/64"	1"	1/2"	2-5/8"
LR88534	1/2"	1"	1/2"	2-5/8"
LR88536	1/2"	1-1/4"	1/2"	2-7/8"
LR88542	1/2"	1-1/2"	1/2"	3"
LR88544	1/2"	1-1/2"	1/2"	4-1/4"
LR88548*	1/2"	2"	1/2"	4-1/4"
LR88550*	1/2"	2-1/2"	1/2"	4-1/2"
LR88558	17/32"	1-1/4"	1/2"	2-7/8"
LR88560	9/16"	1"	1/2"	2-5/8"
LR88562	9/16"	1-1/4"	1/2"	2-7/8"
LR88564	5/8"	1"	1/2"	2-5/8"
LR88568	5/8"	1-1/4"	1/2"	2-7/8"
LR88570	5/8"	1-1/2"	1/2"	3"
LR88572	5/8"	2"	1/2"	3-5/8"
LR88578	21/32"	1-1/4"	1/2"	2-7/8"
LR88582	11/16"	1-1/4"	1/2"	2-7/8"
LR88584	23/32"	1-1/4"	1/2"	2-7/8"
LR88588	3/4"	1"	1/2"	2-5/8"
LR88590	3/4"	1-1/4"	1/2"	2-7/8"
LR88592	3/4"	1-1/2"	1/2"	3"
LR88594	3/4"	2"	1/2"	3-5/8"
LR88600	25/32"	1-1/4"	$\frac{1}{2}$	2-7/8"
LR88602	13/16"	1"	1/2"	2-5/8"
LR88604	13/16"	1-1/4"	1/2"	2-7/8"
LR88606	7/8"	1"	1/2"	2-5/8"

\* NOT GUARANTEED DUE TO EXTREME LENGTH AND/OR FRAGILITY

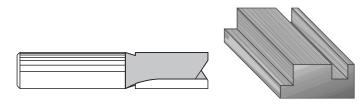
# ROYCE // AYR

### **Two Flutes Continued**

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88610	7/8"	1-1/4"	1/2"	2-7/8"
LR88612	15/16"	1-1/4"	1/2"	2-7/8"
LR88614	1"	1"	1/2"	2-5/8"
LR88616	1"	1-1/4"	1/2"	2-7/8"
LR88618	1"	1-1/2"	1/2"	3"
LR88620	1"	2"	1/2"	3-5/8"
LR88622	1-1/16"	1-1/4"	1/2"	2-7/8"
LR88628	1-1/8"	1-1/4"	1/2"	2-7/8"
LR88624	1-3/16"	1-1/4"	1/2"	2-7/8"
LR88632	1-1/4"	1-1/4"	1/2"	2-7/8"
LR88636	1-3/8"	1-1/4"	1/2"	2-7/8"
LR88638	1-1/2"	1-1/4"	1/2"	2-7/8"
LR88640	1-5/8"	1-1/4"	1/2"	2-7/8"
LR88642	1-3/4"	1-1/4"	1/2"	2-7/8"
LR88644	1-7/8"	1-1/4"	1/2"	2-7/8"
LR88646	2"	1-1/4"	1/2"	2-7/8"



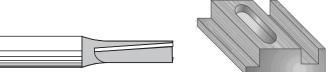
Straig	ht Bits, 1	/2″ Shank	c, "LH" 2	Flutes
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88433	5/16"	3/4"	1/2"	2-1/2"
LR88434*	5/16"	1"	1/2"	2-3/4"
LR88435	3/8"	1"	1/2"	2-3/4"
LR88436	7/16"	1-1/4"	1/2"	3"
LR88437	1/2"	1-1/4"	1/2"	2-7/8"
LR88437A	1/2"	1-1/2"	1/2"	3"
LR88438*	1/2"	2"	1/2"	4-1/4"
LR88439	9/16"	1-1/4"	1/2"	2-7/8"
LR88440	5/8"	1-1/4"	1/2"	2-7/8"
LR88441	3/4"	1-1/4"	1/2"	2-7/8"
LR88442	3/4"	2"	1/2"	3-5/8"
LR88443	13/16"	1-1/4"	1/2"	2-7/8"
LR88444	7/8"	1-1/4"	1/2"	2-7/8"
LR88445	1"	1-1/4"	1/2"	2-7/8"



Straigh	t Bits "Me	etric", 1/2	" Shank, .	2 Flutes
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88648*	6mm	3/4"	1/2"	2-1/2"
LR88650*	8mm	1"	1/2"	2-5/8"
LR88652	10mm	1"	1/2"	2-1/2"

### **Two Flutes Continued**

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88654*	10mm	1-1/4"	1/2"	3"
LR88656	12mm	1"	1/2"	2-5/8"
LR88658	12mm	1-1/4"	1/2"	2-7/8"
LR88660	12mm	1-1/2"	1/2"	3"
LR88662*	12mm	2"	1/2"	4-1/4"
LR88664	14mm	1"	1/2"	2-5/8"
LR88668	16mm	1"	1/2"	2-5/8"
LR88670	16mm	1-1/4"	1/2"	2-7/8"
LR88672	16mm	1-1/2"	1/2"	3-1/8"
LR88674	18mm	1-1/4"	1/2"	2-7/8"
LR88676	19mm	1"	1/2"	2-5/8"
LR88678	19mm	1-1/4"	1/2"	2-7/8"
LR88680	19mm	1-1/2"	1/2"	3-1/8"
LR88682	20mm	1"	1/2"	2-5/8"
LR88684	20mm	1-1/4"	1/2"	2-7/8"
LR88686	22mm	1"	1/2"	2-5/8"
LR88688	25mm	1-1/4"	1/2"	2-7/8"
LR88690	25mm	1-1/2"	1/2"	3-1/8"
LR88692	27mm	1-1/4"	1/2"	2-7/8"
LR88694	30mm	1"	1/2"	2-5/8"
LR88696	35mm	1"	1/2"	2-5/8"
LR88698	40mm	1-1/4"	1/2"	2-7/8"
LR88700	51mm	1-1/4"	1/2"	2-7/8"



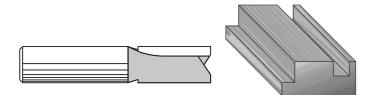
### Down-Cut Shear Cut Straight Bits, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88922	3/8"	1"	1/2"	2-3/4"
LR88926	1/2"	1-1/4"	1/2"	2-7/8"
LR88928	1/2"	1-1/2"	1/2"	3-1/8"
LR88930	1/2"	2"	1/2"	4-1/4"

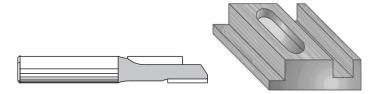




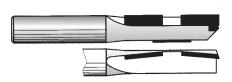
Up-	Cut Shea	r Cut Strai	ght Bits, 2	2 Flutes
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88932	3/8"	1"	1/2"	2-3/4"
LR88934	1/2"	1"	1/2"	2-5/8"
LR88936	1/2"	1-1/4"	1/2"	2-7/8"
LR88938	1/2"	1-1/2"	1/2"	3-1/8"
LR88940	1/2"	2"	1/2"	4-1/4"
LR88942	3/4"	1-1/4"	1/2"	2-7/8"
LR88944	1"	1-1/4"	1/2"	2-7/8"



Straight Bits, 3/4" Shank, 2 Flutes					
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	
LR88708	3/4"	2"	3/4"	4"	
LR88774	3/4"	2-1/2"	3/4"	5"	
LR88779	1"	3"	3/4"	5-1/8"	

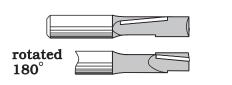


Stagger Tooth Straight Bits					
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	
LR88801	1/4"	1"	1/4"	2-1/4"	
LR88800	3/8"	1-3/8"	3/8"	3"	
LR88802	3/8"	1-1/2"	1/2"	3-1/8"	
LR88806	1/2"	1-3/4"	1/2"	3-1/4"	
LR88808	1/2"	2-1/4"	1/2"	4"	
LR88809	1/2"	2-1/4"	1/2"	4-1/4"	



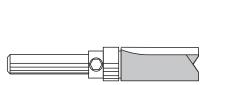


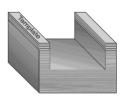
Compression Bits				
Part	Cutting	Cutting	Shank	Overall
Number	Dia	Length	Dia	Length
LR88814	3/4"	2"	1/2"	4-1/4"
LR88815	3/4"	2"	3/4"	4-3/8"





Stagger Shear Tooth Bits						
Part	Cutting	Cutting	Shank	Overall		
Number	Dia	Length	Dia	Length		
LR88811	$\frac{1/2"}{1/2"}$	1-1/4"	1/2"	3-1/8"		
LR88812		2"	1/2"	4-1/4"		

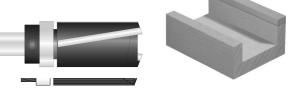




### Straight Bits, with Centre Bearing, 2 Flutes

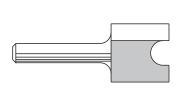
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bearing
LR93067	1/2"	1/4"	1/4"	2"	LR95004A
LR93068	1/2"	1"	1/4"	2-1/2"	LR95004A
LR93068	B 1/2"	1/2"	1/4"	2-1/4"	LR95004A
LR93068	A 1/2"	1-1/4"	1/4"	2-3/4"	LR95004A
LR93069	5/8"	1"	1/4"	2-1/2"	LR95005
LR93070	3/4"	1"	1/4"	2-1/2"	LR95006
LR93072	3/4"	1-1/4"	1/4"	2-3/4"	LR95006
LR93072	B 3/4"	1"	1/2"	3"	LR95006C
LR93072	C 3/4"	2"	1/2"	3-5/8"	LR95006C
LR93073	A* 1"	1"	3/8"	2-3/4"	
LR93073	1"	1-3/4"	1/2"	3-3/4"	LR95008E
LR93074	1-1/8"	1-1/2"	1/2"	3-5/8"	LR95009
LR93075	1-1/4"	1-3/4"	1/2"	4"	LR95009A
LR93071	1-1/2"	1-3/4"	1/2"	3-1/4"	LR95008B

\* BEARING NOT REPLACED



### Down Shear Straight Bits, with Centre Bearing, 2 Flutes

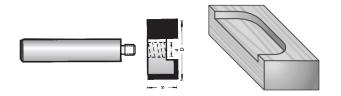
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bearing
LR93091	3/4"	1-1/4"	1/2"	3-5/16"	LR95006
LR93092	3/4"	1-1/2"	1/2"	3-1/2"	LR95006
LR93093	3/4"	2"	1/2"	4"	LR95006





### Mortising Bits, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR89000	1/2"	3/4"	1/4"	2"
LR89002	5/8"	3/4"	1/4"	2"
LR89004	3/4"	3/4"	1/4"	2"
LR89005	1"	3/4"	1/4"	2"
LR89006	1-1/4"	1-1/4"	1/2"	2-7/8"
LR89006A	1-1/4"	9/16"	1/4"	2"



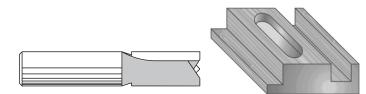
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# Mortising Bits, 2 Flutes, Screw Type Part Cutting Cutting Thread

Number	Dia	Length	Hole	
LR89007	5/8"	1/2"	1/4 - 28 Thread	
LR89008	3/4"	1/2"	1/4 - 28 Thread	
LR89009	1"	1/2"	1/4 - 28 Thread	
LR89010	1-1/4"	5/8"	1/4 - 28 Thread	

#### **Replacement Shanks:**

LR95106 = 1/4" Shank x 1/4 - 28 Thread LR95108 = 1/2" Shank x 1/4 - 28 Thread



Bottom Carbide Straight Bits, for Plunging, 1/4" Shank, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR88124BF	P 5/16"	3/4"	1/4"	2"
LR88134BF	P 3/8"	3/4"	1/4"	2"
LR88136BF	P 3/8"	1"	1/4"	2-1/4"
LR88144BF	P 1/2"	3/4"	1/4"	2"
LR88146BF	P 1/2"	1"	1/4"	2-1/8"
LR88154BF	P 5/8"	3/4"	1/4"	2"
LR88162BF	P 7/8"	3/4"	1/4"	2"
LR88166BF	> 1"	3/4"	1/4"	2"

Bottom Carbide Straight Bits, for Plunging, 1/2" Shank, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length		
LR88504BP	5/16"	3/4"	1/2"	2-1/2"		
LR88520BP	3/8"	1-1/4"	1/2"	3"		
LR88528BP	7/16"	1"	1/2"	2-3/4"		
LR88534BP	1/2"	1"	1/2"	2-5/8"		
LR88536BP	1/2"	1-1/4"	1/2"	2-7/8"		
LR88544BP	1/2"	1-1/2"	1/2"	3-1/8"		
LR88548BP	1/2"	2"	1/2"	4-1/4"		
LR88568BP	5/8"	1-1/4"	1/2"	2-7/8"		
LR88572BP	5/8"	2"	1/2"	3-3/4"		
LR88588BP	3/4"	1"	1/2"	2-5/8"		
LR88610BP	7/8"	1-1/4"	1/2"	2-7/8"		
LR88614BP	1"	1"	1/2"	2-5/8"		
LR88639BP	1-5/8"	1"	1/2"	2-5/8"		
LR88642BP	1-3/4"	1-1/4"	1/2"	2-7/8"		
LR88644BP	1-7/8"	1-1/4"	1/2"	2-7/8"		

CHIP BREAKER BITS



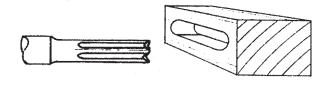
This type of router bit is ideal for cutting hardboard and chipboard at high feed rates. Each flute is ground so that chip breakers offset each other, giving a straight cut.

Any double flute router bit in this catalog can be ordered as a Chip Breaker bit by writting the letters "CB" after the catalog number of that bit.

### Reciprocating Slot Mortise Bits, 4 Flutes

#### Shank Diam = 13mm x 50mm For **Balestrini Machines**

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR89050	6mm	45mm	13mm	100mm
LR89052	7mm	45mm	13mm	100mm
LR89054	8mm	45mm	13mm	100mm
LR89056	9mm	45mm	13mm	100mm
LR89058	10mm	55mm	13mm	110mm
LR89060	11mm	55mm	13mm	110mm
LR89062	12mm	55mm	13mm	110mm
LR89064	13mm	55mm	13mm	110mm
LR89066	14mm	55mm	13mm	110mm
LR89068	15mm	55mm	13mm	110mm
LR89070	16mm	55mm	13mm	110mm

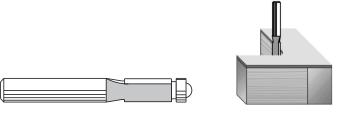


#### Slot Mortise Bits, 3 Flutes

### Shank Diam = 16mm x 50mm For **Bacci Machines** (Right & Left Hand Rotations)

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR89072	6mm	55mm	16mm	110mm
LR89076	8mm	55mm	16mm	110mm
LR89080	10mm	55mm	16mm	110mm
LR89084	12mm	55mm	16mm	110mm
LR89088	14mm	60mm	16mm	115mm
LR89092	16mm	60mm	16mm	115mm
LR89094	18mm	60mm	16mm	115mm
LR89096	20mm	60mm	16mm	115mm
Add "I" to	and of par	t number fo	* I EET UA	n rotation

Add "L" to end of part number for **LEFT HAND** rotation

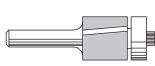


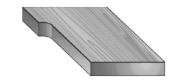
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bearing
Double 1	Flute				
LR92998	1/4"	1"	1/4"	2-1/2"	LR95001
LR92999	1/4"	1/2"	1/4"	2"	LR95001
LR93000	3/8"	1"	1/4"	2-5/8"	LR95000
LR93002	3/8"	1/2"	1/4"	2-1/4"	LR95000
LR93004	1/2"	1"	1/4"	2-5/8"	LR95004
LR93006	1/2"	1/2"	1/4"	2-1/4"	LR95004
LR93008	1/2"	1"	1/2"	3-1/4"	LR95004
LR93010	1/2"	1/2"	1/2"	2-3/4"	LR95004
LR93012	1/2"	1-1/2"	1/4"	3-3/8"	LR95004
LR93008L	1/2"	1-1/2"	1/2"	3-7/8"	LR95004
LR93008X	1/2"	2"	1/2"	4-1/4"	LR95004
LR93009	1/2"	1"	3/8"	2-3/4"	LR95004
LR93007	5/8"	5/8"	1/4"	2-1/4"	LR95005B
LR93013	3/4"	1"	1/2"	3"	LR95006
Triple F	lute				
LR93050	1/2"	1"	1/4"	2-5/8"	LR95004
LR93052	1/2"	1/2"	1/4"	2-1/4"	LR95004
LR93054	1/2"	1"	1/2"	3-1/4"	LR95004
LR93056	1/2"	1/2"	1/2"	2-3/4"	LR95004
LR93058	1/2"	1-1/2"	1/2"	3-7/8"	LR95004
LR93053	7/8"	1/2"	1/4"	2-1/4"	LR95008F





Up-Shear Flush Trim Bits, with Bearing							
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bearing		
Double	Flute						
LR93020 LR93021 LR93022	1/2" 3/4" 3/4"	1" 1/2" 2"	1/4" 1/2" 1/2"	2-5/8" 4" 4-5/8"	LR95004 LR95006 LR95006		
	[						
Flu	sh Trim	Bits, w	ith Dou	ble Bear	ing		
Flu Part Number	sh Trim Cutting Dia	Bits, w Cutting Length	ith Dou Shank Dia	ble Bear Overall Length	ring Bearing		
Part	Cutting Dia	Cutting	Shank	Overall	0		
Part Number	Cutting Dia	Cutting	Shank	Overall	Bearing		





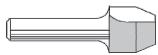
#### Helix Laminate Flush Trim Bits, with Bearing, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bearing
LR93202	1/2"	1"	1/4"	2-5/8"	LR95004
LR93203	1/2"	1"	1/2"	3"	LR95004
LR93199	5/8"	5/8"	1/4"	2-3/16"	LR95005
LR93200	3/4"	5/8"	1/4"	2-3/8"	LR95006
LR93201	3/4"	1"	1/4"	2-7/8"	LR95006
LR93204	3/4"	1-1/2"	1/2"	4"	LR95006
LR93205	3/4"	2"	1/2"	4-1/2"	LR95006



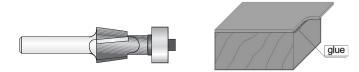
### Bevel Bits, No Plunge, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bevel
LR93082		5/8"	1/4"	1-3/4"	10 Deg
LR93084	1/2"	1/2"	1/4"	2"	15 Deg
LR93088	7/8"	3/8"	1/4"	1-5/8"	23 Deg
LR93098	1"	3/8"	1/4"	1-5/8"	30 Deg
LR93099	1-3/8"	3/8"	1/4"	1-5/8"	45 Deg



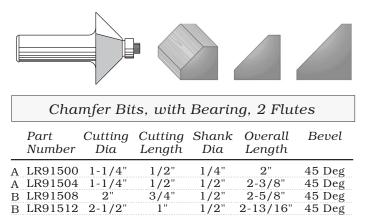
### Combination: Bevel & Flush Trim Bits

Part Number		Cutting Length	Shank Dia	Overall Length	Bevel	# of Wings
LR93408	3 3/8"	1/2"	1/4"	1-5/8"	23 Deg	2
LR93401	1/2"	1/2"	1/4"	1-5/8"	23 Deg	1
LR93404	1/2"	1/2"	1/4"	1-5/8"	23 Deg	2
LR93403	8 1/2"	1/2"	1/4"	1-5/8"	30 Deg	2
LR93400	) 1/2"	1/2"	1/4"	1-5/8"	45 Deg	2

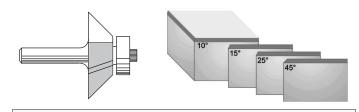


Bevel Trim Bit with Down Shear, 2 Flutes							
Part Number				Overall Length	Bevel		
LR93101	19/32"	1/2"	1/4"	2-5/16"	8 Deg		
Replacement Bearings: LR95004							

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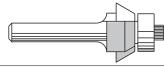
Replacement Bearings: (A) LR95002 (B) LR95004



Chamfer Bits, with Bearing, 3 Flutes

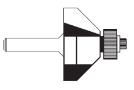
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bevel			
LR93040	3/4"	3/8"	1/4"	1-7/8"	10 Deg			
LR93042	13/16"	3/8"	1/4"	1-7/8"	15 Deg			
LR93044	15/16"	3/8"	1/4"	1-7/8"	25 Deg			
LR93046	1-7/16"	3/8"	1/4"	1-7/8"	45 Deg			
Ponlacoment Pearing: I P05005P								

Replacement Bearing: LR95005B



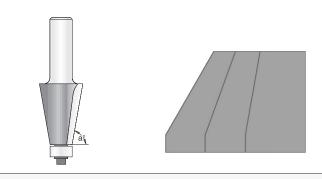
Chamfer Bits, with Bearing, 2 Flutes						tes
	Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Bevel
7	A LR93060	1/2"	1/4"	1/4"	2-1/8"	0 Deg
1	A LR93062	5/8"	1/4"	1/4"	2-1/8"	15 Deg
(	C LR93062A	5/8"	1/2"	1/4"	2"	15 Deg
1	A LR93064	3/4"	1/4"	1/4"	2-1/8"	25 Deg
]	B LR93066	1"	1/4"	1/4"	2-1/8"	45 Deg
]	B LR93066A	1"	3/8"	1/4"	2"	15 Deg

Replacement Bearings: (A) LR95004 (B) LR95006 (C) LR95002



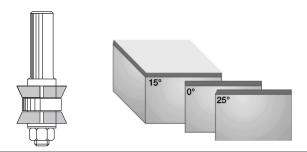
Bevel Bit,	2 Flutes
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Part Number				Overall Length	Bevel
 LR93107	1-3/8"	11/16"	1/4"	2-1/4"	45 Deg



Bevel Bits with Bearing, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Axis	
LR93102	2-3/32"	1-1/8"	1/2"	3-5/16"	60 Deg	
LR93103	1-41/64"	1-1/8"	1/2"	3-5/16"	67.5 Deg	
LR93104	1-1/2"	1-1/8"	1/2"	3-5/16"	70 Deg	
LR93105	1-15/64"	1-1/8"	1/2"	3-5/16"	75 Deg	
LR93106	1"	1-1/8"	1/2"	3-5/16"	80 Deg	
Demlmeen	nont Down	in max T D	05004			

Replacement Bearings: LR95004



### Trim Cutter Assembly

Part Number	Cutting Dia	Cutting Length	Shank Dia	Bevel
LR93100	7/8"	1/4"	1/4"	0 Degree
LR93108	7/8"	1/4"	1/2"	0 Degree
LR93110	1"	1/4"	1/4"	15 Degree
LR93118	1"	1/4"	1/2"	15 Degree
LR93120	1-1/16"	1/4"	1/4"	25 Degree
LR93128	1-1/16"	1/4"	1/2"	25 Degree

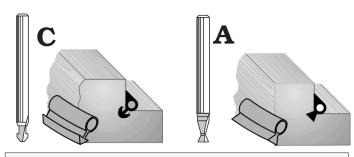
Replacement Parts:Ball Bearing:LR95008Shank 1/4":LR95100Shank 1/2":LR95104

Assembly comes with 1 cutter only ( not as illustrated)





4 Wing Cutters Only							
Part Number	Cutting Dia	Cutting Height	Inside Dia	Bevel			
LR93140	7/8"	1/4"	5/16"	0 Degree			
LR93150	1"	1/4"	5/16"	15 Degree			
LR93160	1-1/16"	1/4"	5/16"	25 Degree			



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Tee/Bumper Moulding Bits, 2 Flutes						
Part	Cutting	Cutting	Shank	Overall	Bevel	
Number	Dia	Length	Dia	Length		
LR89400A		5/32"	1/4"	2-3/8"	25 Deg	
LR89400C		15/32"	1/4"	2-9/16"	38 Deg	



Laminate Overhang Trim Bit, Carbide Tip						Tipped
	Part Number		Cutting Length		Overhang	Overall Length
	LR93500	3/8"	1/2"	1/4"	3/16"	2-13/16"

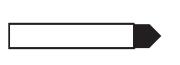




Flı	Flush Trimming Bits, Solid Carbide							
Part Number	Cutting Dia	Bevel	Overall Length					
LR94000 LR94002		1/4" 3/8"	1/4" 1/4"	0 Degree 0 Degree	$\frac{1-1/2"}{1-1/2"}$			



Part Number	0	Cutting Length	Shank Dia	Bevel	Overall Length
LR94004		1/4"	1/4"	7 Degree	1-1/2"
LR94005		1/4"	1/4"	7 Degree	2-1/2"





Part Number	Cutting Dia	rer, 90 Deg Cutting Length	Shank Dia	Overall Length
LR89298	1/8"	1/4"	1/4"	1-1/2"
LR89299	3/16"	1/4"	1/4"	1-1/2"
LR89300	1/4"	1/4"	1/4"	1-1/2"

Rip & Diblier Dil, Dolla Carblac	Rip & Slotter Bit, Solid Carbide	
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Part	Cutting	Cutting	Shank	Overall
Number	Dia	Length	Dia	Length
LR94300	1/4"	1/4"	1/4"	





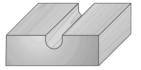
Flush Trimmer Bits, with Boring Point, Solid Carbide
Part Cutting Shank Overall

Number	Dia	Length	Dia	Length
LR94010	1/4"	1/4"	1/4"	1-1/2"
LR94012	1/4"	3/8"	1/4"	1-1/2"

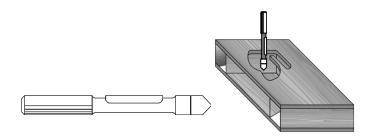


Flush & Bevel Trimming Bit, Solid Carbide							
Part ( Number				Bevel	Overall Length		
LR94008	1/4"	3/8"	1/4"	0+7 Degree	1-1/2"		





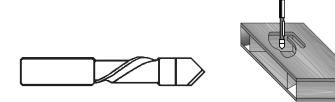
Round	Round Bottom Veining Bits, Solid Carbide							
Part Number	Cutting Dia	Cutting Length	Shank Dia	Radius	Overall Length			
LR89200 LR89202 LR89204	3/16"	1/4" 1/4" 11/32"	1/4" 1/4" 1/4"	1/16" 3/32" 1/8"	$rac{1-1/2"}{1-1/2"} \ 1-1/2"$			



ROYCE // AYR

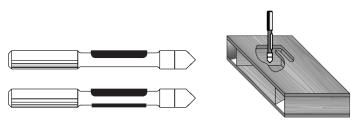
### HSS Straight Edge Panel Bits

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
Single F	lute			
LR82000	1/4"	3/4"	1/4"	2-5/8"
LR82006	5/16"	3/4"	1/4"	2-5/8"
LR82010	3/8"	3/4"	3/8"	2-5/8"
LR82012	3/8"	7/8"	3/8"	3"
LR82016	1/2"	1"	1/2"	3-1/2"
Double F	lute			
LR82100	1/4"	3/4"	1/4"	2-5/8"
LR82106	3/8"	7/8"	3/8"	2-3/4"



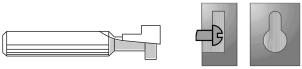
### HSS Single Edge Downcut Panel Pilots

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR82300	1/4"	3/4"	1/4"	2-5/8"
LR82304	3/8"	7/8"	3/8"	3-1/2"
LR82306	1/2"	1-3/4"	1/2"	4-1/2"



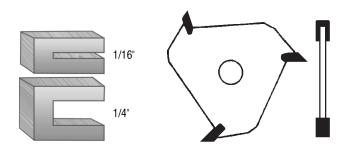
### Carbide Tipped Straight Edge Panel Bits

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
Single F	lute			
LR90000	1/4"	3/4"	1/4"	2-5/8"
LR90004	3/8"	1"	3/8"	2-7/8"
LR90008	1/2"	1-3/16"	1/2"	3-1/2"
LR90012	1/2"	2"	1/2"	4-3/4"
Double H	lute			
LR90030	3/8"	1"	1/4"	2-7/8"
LR90034	3/8"	1"	3/8"	2-7/8"
LR90038	1/2"	1-3/16"	1/2"	3-1/2"
LR90042	1/2"	2"	1/2"	4-3/4"

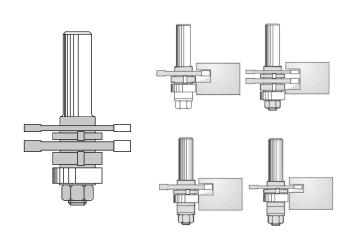


		Key H	ole B	its		
Part Number	Cuttin Dia	0	tting ngth	Shank Dia		eck Na
<b>Carbide</b> LR83450 LR83452	<b>Tipped</b> 3/8" 1/2"	3	1 <b>te</b> /8" /8"	1/4" 1/4"		16" 16"
Solid Ca LR89452	25/64	<b>2 Flut</b> 1" 3	<b>es</b> /8"	1/4"	3/	16"
				X		
	T-Slot E	Bits, 2	Flutes	s (Strai	ight)	
Part Number	Large Dia	Small Dia	Cut Len			Overali Length
LR89455 LR89457 LR89456	1-3/32" 1-3/32" 1-3/8"	3/8" 3/8" 1/2"	5/ 5/ 3/	16"	1/2" 3/8" 1/2"	2-5/8" 2-3/8" 2-9/16'
				A		
	T-Slot I	Bits, 2	Flute	s (Rad	ius)	
Part Number	Large Dia	Small C Dia L	utting ength	Shank Dia	Overall Length	
LR89458A LR89458 LR89459	1-1/8" 1-1/8" 1-39/64"	7/16"	5/32" 5/32" 5/32"	1/2" 3/8" 1/2"	2-1/16' 2-5/32' 2-1/16'	' 5/32'
LR89453	1-3/16"	13/32" 2	1/32"	1/2"	2-3/8"	
		5			2	7

T-Slot Bits, 2 Flutes (Bevelled)					
Part Number	Large Dia	Small Dia	Cutting Length		Overall Length
LR89454	1-3/8"	11/32"	17/32"	1/2"	2"



Slotting Cutters, 3 Wings					
Part Number	Cutting Dia	Spindle Dia	Kerf	Depth of Cut	
LR92321	1-7/8"	5/16"	1/16"	1/2"	
LR92331	1-7/8"	5/16"	.065"	1/2"	
LR92341	1-7/8"	5/16"	.070"	1/2"	
LR92361	1-7/8"	5/16"	.075"	1/2"	
LR92351	1-7/8"	5/16"	5/64"	1/2"	
LR92371 LR92391	1-7/8" 1-7/8"	5/16" 5/16"	.085" 3/32"	1/2" 1/2"	
LR92401	1-7/8"	5/16"	.110"	1/2"	
LR92411	1-7/8"	5/16"	1/8"	1/2"	
LR92421	1-7/8"	5/16"	.140"	1/2"	
LR92431	1-7/8"	5/16"	5/32"	1/2"	
LR92441	1-7/8"	5/16"	3/16"	1/2"	
LR92461	1-7/8"	5/16"	1/4"	1/2"	
	0	available	upon requ	uest	
Parts for			П		
		95100 95102			
		95102	AHI		
1/2" CNC S		95110	et i f		
Ball Be		95008	-Ц		
	Finger	Joint Bit, 3	3 Wings		
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	
LR85733	1-9/16"	1-3/16"	1/2"	3-3/4"	
Replacement Parts:Finger Slot Cutter:LR85734 - 5pcsAbutting Edge Cutter:LR85735 - 1pcArbor & Nut 1/2":LR95105ABall Bearing:LR95010Spacers:LR95308 (3.4mm) 6pcsWashers:LR95306 (1.0mm) 2pcsShims:LR95304 (0.5mm) 1pcLR95302 (0.1mm) 10pcs					

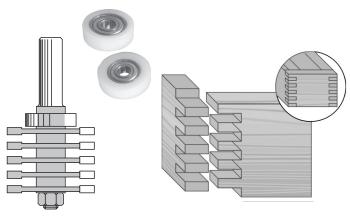


### Multipurpose Slotting Cutters Set, 2 Wings

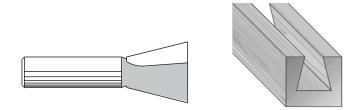
Part	Cutting	Spindle	Shank	Depth	
Number	Dia	Dia	Dia	of Cut	
LR92500	1-7/8"	5/16"	1/2"	1/2"	

#### Complete Set consitsts of:

Four 2 wing slotting cu	tters marked:	
Cutter "A" (3.2mm) LR9	2501A	
Cutter "B" (4.0mm) LR9	2501B	
Cutter "C" (4.8mm) LR9	2501C	
Cutter "D" (6.3mm) LR9	2501D	
Arbor & Nut 1/2": LR9	5105	
Ball Bearing: LR9	5008	
Spacers: LR9	5309 (6.0mm)	3pcs
Washers: LR9	5306 (1.0mm)	5pcs
Shims: LR9	)5304 (0.5mm)	4pcs
LR9	5302 (0.1mm)	10pcs



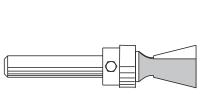
Box Joint Set, 3 Wings						
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length		
LR92737	1-7/8"	1-3/8"	1/2"	3-3/4"		
<u>Replacem</u>	ent Parts:					
Slott	ing Cutter:	LR92431 - 5	pcs			
Arbor &	k Nut 1/2":	LR95105A				
Ball Bearings: LR95023, LR95025, LR95026						
	Spacers: LR95311 (5.5mm) 4pcs					
	Washers: LR95306 (1.0mm) 1pc					
	Shims:	LR95304 (0.	5mm) 1pc			



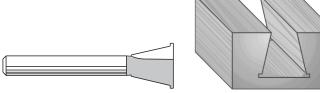
ROYCE // AYR

Dovetail Bits, 2 Flutes					
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	Degree Ea Side
LR89400A	13/64"	5/32"	1/4"	2-3/8"	25 Degree
LR89400B	1/4"	5/16"	1/4"	2-1/2"	7 Degree
LR89400	5/16"	3/8"	1/4"	2-1/2"	9 Degree
LR89409	5/16"	3/8"	1/2"	2-1/2"	9 Degree
LR89402	3/8"	3/8"	1/4"	1-5/8"	9 Degree
LR89410	3/8"	3/8"	1/2"	1-5/8"	9 Degree
LR89406	3/8"	3/8"	3/8"	2"	9 Degree
LR89404	1/2"	1/2"	1/4"	1-3/4"	14 Degree
LR89412	1/2"	1/2"	1/2"	2-3/16"	14 Degree
LR89413	17/32"	1/2"	1/4"	1-3/4"	14 Degree
LR89414	5/8"	5/8"	1/2"	2-3/8"	7 Degree
LR89415	5/8"	7/8"	1/2"	2-1/16"	7 Degree
LR89416	3/4"	7/8"	1/2"	2-1/2"	7 Degree
LR89417	3/4"	3/4"	1/2"	2-1/2"	14 Degree
LR89418	7/8"	7/8"	1/2"	2-5/8"	7 Degree
LR89419	7/8"	7/8"	1/2"	2-5/8"	14 Degree
LR89420	1"	1"	1/2"	2-5/8"	14 Degree
LR89421	1-1/8"	3/4"	1/2"	2-3/8"	7 Degree
LR89422	1-1/4"	1"	1/2"	2-5/16"	14 Degree
Add "L" to	end of r	oart numl	per for L	EFT HAN	<b>D</b> rotation

Add "L" to end of part number for  $\underline{\text{LEFT HAND}}$  rotation

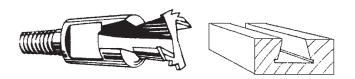






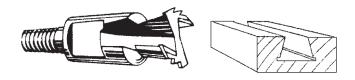
Dovetail Bit, with Spurs, 2 Flutes

Part Number				Overall Length	Degree Ea Side
LR89423	9/16"	17/32"	1/4"	2-3/16"	14 Degree



Carbide Tipped Auto Dovetail Bits

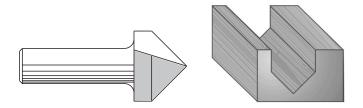
Threaded shank for: Wyson-Miles, Dodds or Bell machines LR89500 (Series) NOTE: Available Upon Request Only



Carbide Tipped Auto Dovetail Bits					
Part Number	Large Dia	Tail Length	Shank Dia		
High Speed	Steel				
LR89541	1/2"	3/8"	3/8-20 Thread		
<b>Carbide</b> Tip	ped				
LR89641	1/2"	3/8"	3/8-20 thread		

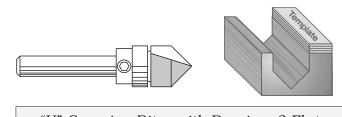


Flush Trim "V" Groove Bits, with Bearing, 2 Flutes						
Part Cutting Cutting Shank Overall Number Dia Length Dia Length						
LR93034         1/2"         1"         1/4"         2-5/8"           LR93038         1/2"         1"         1/2"         3-1/4"						
			~ -			



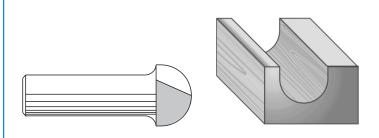
### "V" Grooving Bits, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia		Degree
LR89302	3/8"	3/8"	1/4"	1-3/4"	90 Degree
LR89302A	A 3/8"	1/2"	1/2"	1-3/4"	90 Degree
LR89303	1/2"	1/2"	1/4"	1-3/4"	90 Degree
LR89303A	1/2"	1/2"	1/2"	2-1/8"	90 Degree
LR89304	5/8"	1/2"	1/4"	1-3/4"	90 Degree
LR89304A	5/8"	1/2"	1/2"	2-1/8"	90 Degree
LR89305	3/4"	1/2"	1/4"	1-3/4"	90 Degree
LR89306	3/4"	5/8"	1/2"	2-1/4"	90 Degree
LR89309	7/8"	5/8"	1/4"	2"	90 Degree
LR89309A	A 7/8"	5/8"	1/2"	2-1/4"	90 Degree
LR89307	1"	5/8"	1/4"	1-3/4"	90 Degree
LR89308	1"	3/4"	1/2"	2-3/8"	90 Degree
LR89310	1-1/4"	1"	1/2"	2-1/2"	90 Degree
LR89312	1-1/2"	1-1/4"	1/2"	2-7/8"	90 Degree
LR89314	1-3/4"	1-1/2"	1/2"	3"	90 Degree
LR89316	2"	1-3/4"	1/2"	3"	90 Degree
LR89318	1/2"	1/2"	1/4"	1-3/4"	60 Degree
LR89320	1/2"	1/2"	1/4"	1-3/4"	70 Degree

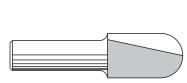


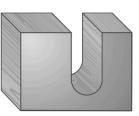
"V" Grooving Bits, with Bearing, 2 Flutes					
Part C Number	utting Dia	Cutting Length		Overall Length	Degree
LR94268	1/2"	1/2"	1/4"	2"	90 Degree
Replacem	ent Be	aring: LR	895004A	L	
	Solid (	Carbide	Engrav	ing Bit	

		Cutting Length			Degree
LR89340	9/16"	7/8"	1/4"	2-1/4"	60 Degree

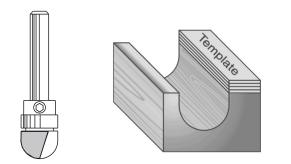


Core Box Bits (Round Nose), 2 Flutes						
Part Number	Cutting Dia	Radius	Cutting Length	Shank Dia	Overall Length	
Shallow	Profile					
LR89200A	1/8"	1/16"	3/8"	1/4"	1-3/4"	
LR89202A	3/16"	3/32"	1/2"	1/4"	1-3/4"	
LR89205	5/16"	5/32"	3/8"	1/4"	1-1/2"	
LR89206	3/8"	3/16"	1/4"	1/4"	1-1/2"	
LR89206A	3/8"	3/16"	1/4"	1/2"	1-7/8"	
LR89207	7/16"	7/32"	5/8"	1/4"	1-3/4"	
LR89207A	7/16"	7/32"	5/8"	1/2"	2-3/8"	
LR89208	1/2"	1/4"	5/16"	1/4"	1-1/2"	
LR89208A	1/2"	1/4"	5/16"	1/2"	2"	
LR89210	5/8"	5/16"	3/8"	1/4"	1-1/2"	
LR89210A	5/8"	5/16"	3/8"	1/2"	2"	
LR89212	3/4"	3/8"	1/2"	1/4"	1-1/2"	
LR89212A	3/4"	3/8"	1/2"	1/2"	2"	
LR89211	7/8"	7/16"	5/8"	1/4"	1-3/4"	
LR89211A	7/8"	7/16"	5/8"	1/2"	2"	
LR89213	1"	1/2"	5/8"	1/4"	1-3/4"	
LR89213A	1"	1/2"	5/8"	1/2"	2-3/16"	
LR89215	1-1/4"	5/8"	3/4"	1/2"	2-3/16"	



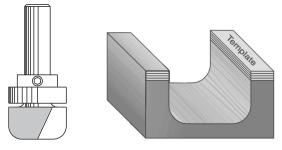


Part Number	Cutting Dia	Radius	Cutting Length	Shank Dia	Overall Length
Deep Pro	ofile				
LR89204A	1/4"	1/8"	1/2"	1/4"	1-3/4"
LR89214	3/8"	3/16"	1"	1/2"	2-3/4"
LR89216	1/2"	1/4"	1-1/4"	1/2"	2-3/4"
LR89218	9/16"	9/32"	1-1/4"	1/2"	2-3/4"
LR89220	5/8"	5/16"	1-1/4"	1/2"	2-3/4"
LR89222	3/4"	3/8"	1-1/4"	1/2"	2-3/4"
LR89224	7/8"	7/16"	1-1/4"	1/2"	2-3/4"
LR89226	1"	1/2"	1-1/4"	1/2"	2-3/4"
LR89226A	1-1/4"	5/8"	1-1/4"	1/2"	2-3/4"
LR89226B	1-1/2"	3/4"	1-1/4"	1/2"	2-3/4"
LR89227	2"	1"	1-1/4"	1/2"	2-3/4"



Core Box Bits, with Bearing, 2 Flutes								
Part Number	Cutting Dia	Radius	Cutting Length					
LR94270	1/2"	1/8"	1/2"	1/4"	2"			
Demlmeen	Benjacement Benning: IBOE0044							

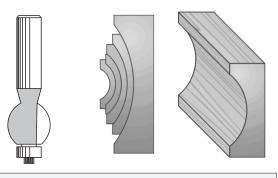
Replacement Bearing: LR95004A



Cove Plunge Type Bits, with Centre Bearing, 2 Flutes

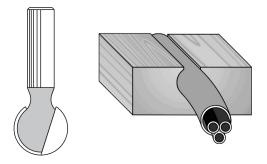
	Part Number	Cutting Dia	Radius	Cutting Length	Shank Dia	Overall Length		
A	LR89280	1/2"	1/8"	1/2"	1/4"	2-1/8"		
В	LR89281	3/4"	1/4"	5/8"	1/4"	2-5/16"		
С	LR89282	3/4"	1/4"	5/8"	1/2"	2-5/16"		
D	LR89283	1-1/8"	1/4"	5/8"	1/2"	2-5/8"		
R	Replacement Bearing: (A) LR95004A (B) LR95006							

(C) LR95006C (D) LR95009

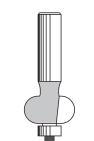


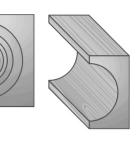
Convex Beading Bits, 2 Flutes

Part Number	Cutting Dia	Radius	Cutting Length	Shank Dia	Overall Length		
LR89260	3/4"	3/16"	3/8"	1/2"	2-5/8"		
LR89260A	3/4"	5/16"	1/2"	1/2"	2-3/4"		
LR89261	7/8"	15/32"	3/4"	1/2"	3-1/16"		
LR89261A	7/8"	3/4"	1"	1/2"	3-3/8"		
LR89262	1"	1-1/4"	1-1/2"	1/2"	3-7/8"		
Replacement Bearing: LR95004							



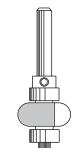
Ball Grooving Bits, 2 Flutes							
Part Number	Large Dia	Radius	Small Dia	Shank Dia	Overall Length		
LR89271	1/2"	1/4"	1/4"	1/2"	2-1/4"		
LR89272	5/8"	5/16"	9/32"	1/2"	2-7/16"		
LR89273	3/4"	3/8"	5/16"	1/2"	2-1/2"		
LR89274	7/8"	7/16"	5/16"	1/2"	2-5/8"		
LR89275	1"	1/2"	11/32"	1/2"	2-3/4"		
LR89276	1-1/8"	9/16"	13/32"	1/2"	2-7/8"		
LR89277	1-1/4"	5/8"	7/16"	1/2"	3"		

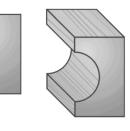




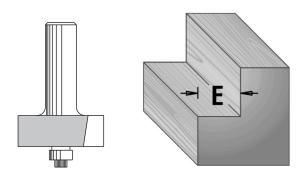
### Convex Beading Bits, 2 Flutes

Part Number	Cutting Dia	Radius	Cutting Length	Shank Dia	Overall Length
LR89264	13/16"	5/32"	5/16"	1/4"	1-7/8"
LR89265	7/8"	3/16"	3/8"	1/4"	2"
LR89266	31/32"	15/64"	15/32"	1/4"	2"
LR89268	1-1/4"	25/64"	25/32"	1/2"	3"
	·		004		

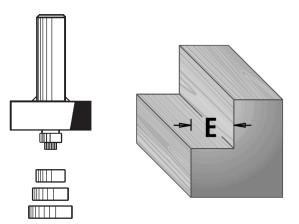




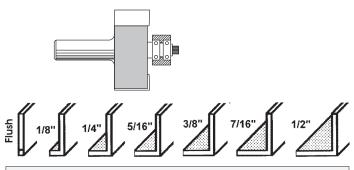
Convex Beading Bits, with Centre Bearing, 2 Flutes						
Part Number	Cutting Dia	Radius	Cutting Length		Overall Length	
LR89269	3/4"	1/8"	1/4"	1/4"	2-1/4"	
LR89270	7/8"	13/64"	25/64"	1/4"	2-3/8"	
Replacement Bearings: Center LR95004A Top LR95004						



	Rabbeting Bits,							
wi	th 1/2"	& 3/8" E	Bearing,	2 Flute	2S			
Part	Cutting	Rabbet	Cutting	Shank	Overall			
Number	Dia	Depth(E)	Length	Dia	Length			
Depth of	f Rabbet	3/8" & "	7/16" (	1/2" Be	aring)			
LR91100	1-1/4"	3/8"	1/2"	1/4"	2"			
LR91104	1-1/4"	3/8"	1/2"	1/2"	2-3/8"			
LR91101	1-3/8"	7/16"	1/2"	1/4"	2"			
LR91102	1-3/8"	7/16"	1/2"	1/2"	2-3/8"			
Replacen	nent Bea	ring: LR	95004					
Depth of	f Rabbet	7/16" &	1/2" (	3/8" Be	aring)			
LR91103	1-1/4"	7/16"	1/2"	1/4"	2"			
LR91105	1-1/4"	7/16"	1/2"	1/2"	2-3/8"			
LR91107	1-3/8"	1/2"	1/2"	1/4"	2"			
LR91109	1-3/8"	1/2"	1/2"	1/2"	2-3/8"			



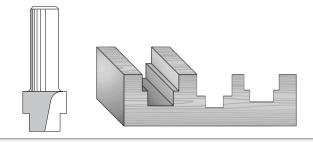
Rabbeting Cutter Sets, with 4 Different Rabbets, 2 Flutes								
Part O Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length				
LR91106	1-3/8"	1/2"	1/4"	2"				
LR91106A	1-3/8"	1/2"	1/2"	2-3/8"				
<u>Replacemen</u>	<u>t Parts:</u>							
	Bearing:	Washer:	Spring Washer:	Screw:				
1/2" Rabbet:	LR95000	LR95206	LR95252	580.HC#07				
7/16" Rabbet:	LR95004	LR95202	LR95252	580.HC#07				
3/8" Rabbet:	LR95005A	LR95204	LR95252	580.HC#07				
5/16" Rabbet:	5/16" Rabbet: LR95006A LR95204 LR95252 580.HC#07							
Allen Key: 58	Allen Key: 582-KEY-3/32							



Rabbeting Cutter Sets, with 7 Different Rabbets, 2 Flutes Part Cutting Cutting Shank Overall

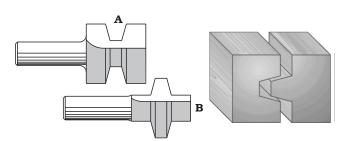
Number	Dia	Length	Dia	Length		
LR91108	1-3/8"	1/2"	1/4"	2"		
LR91108A	1-3/8"	1/2"	1/2"	2-3/8"		
<b>Replacement Parts:</b> Spring						
	Bearing:	Washer:	Washer:	Screw:		

	Dearing.	washer.	washer.	Derew.
1/2" Rabbet:	LR95000	LR95206	LR95252	580.HC#07
7/16" Rabbet:	LR95004	LR95202	LR95252	580.HC#07
3/8" Rabbet:	LR95005A	LR95204	LR95252	580.HC#07
5/16" Rabbet:	LR95006A	LR95204	LR95252	580.HC#07
1/4" Rabbet:	LR95008D	LR95204	LR95252	580.HC#07
1/8" Rabbet:	LR95009B	LR95204	LR95252	580.HC#07
Flush:	LR95010B	LR95204	LR95252	580.HC#07
Allen Key: 582	-KEY-3/32			



Stepped Rabbeting Bits, 2 Flutes

Part Number	Large Dia	Small Dia	Cutting Length	Shank Dia	Overall Length
LR91111	3/4"	3/8"	3/4"	1/4"	1-7/8"
LR91112	3/4"	1/2"	5/8"	1/4"	2"
LR91113	7/8"	9/16"	11/16"	1/2"	2-1/4"

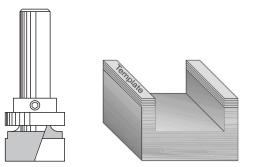


Bevel Glue Joint Bits, 2 Flutes

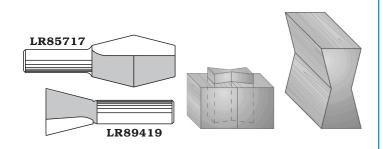
Part Number		Cutting Length		Overall Length
LR85719A LR85719E	 		1/2" 1/2"	2-3/4" 2-3/4"

# ROYCE // AYR

### INDUSTRIAL CUTTING TOOLS IN HSS, CARBIDE AND DIAMOND

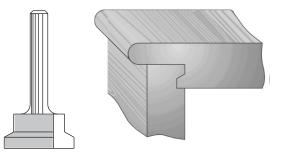


Bottom Cleaning Straight Bits, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length			
A LR89285	3/4"	7/16"	1/4"	2-3/16"			
3 LR89286	1"	7/16"	1/2"	2-1/2"			
C LR89287	1-1/2"	5/8"	1/2"	2-3/4"			



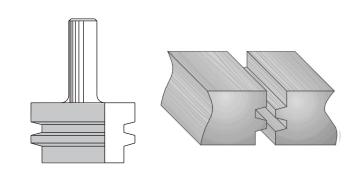
### Spline Glue Joint Bits, 2 Flutes

Part Number	0	0	Degree		Overall Length
LR85717	1-7/64"	1-13/16"	14 Degree	1/2"	3-5/16"
LR89419	7/8"	7/8"	14 Degree	1/2"	2-5/8"

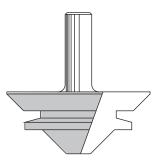


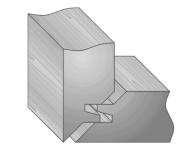
	Locking a	Joint Bits,	2 Flutes	
art	Cutting	Cuttina	Shank	Ove

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
LR85721	3/4"	1/2"	1/4"	1-7/8"
LR85722	1"	1/2"	1/4"	1-7/8"
LR85722B	1"	1/2"	1/2"	1-7/8"



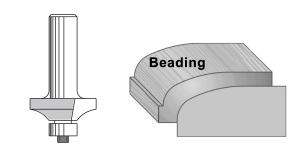
Glue Joint Bit, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length		
LR85725	1-29/64"	1-1/8"	1/2"	2-5/8"		





### Mitre Lock Bits, 2 Flutes

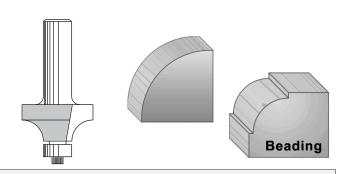
Part Number	Cutting Dia	Cutting Length	Max Wood Depth	Degree	Shank Dia	Overall Length
LR85736A	1-1/2"	1/2"	13/32"	$45^{\circ}$	1/4"	1-5/8"
LR85736B	1-3/4"	3/4"	21/32"	$45^{\circ}$	1/2"	2-1/4"
LR85736	2-23/32"	1-3/16"	1-1/16"	45	1/2"	2-11/16"



Thumb Nail Bits,	with Bearing,	2 Flutes
------------------	---------------	----------

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR91228	1-3/16"	3/8"	15/32"	1/4"	2-1/16"
LR91230	1-3/16"	3/8"	15/32"	1/2"	2-1/16"
LR91232	2-1/2"	11/16"	1-7/8"	1/2"	2-1/2"

**Replacement Bearings: LR95004** To achieve beading cuts add B to end of Part Number **Replacement Bearings: LR95000 (beading cut)** 



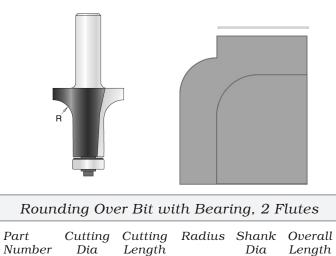
ROYCE // AYR

Rounding Over Bits, with Bearing, 2 Flutes						
Part Number	Cutting Dia	Cutting Length		Shank Dia	Overall Length	
LR91198	5/8"	5/16"	1/16"	1/4"	1-3/4"	
LR91209	5/8"	5/16"	1/16"	1/2"	2-3/16"	
LR91199	3/4"	3/8"	1/8"	1/4"	1-15/16"	
LR91211	3/4"	3/8"	1/8"	1/2"	2-5/16"	
LR91201	3/4"	3/8"	5/32"	1/4"	1-15/16"	
LR91203	3/4"	3/8"	5/32"	1/2"	2-5/16"	
LR91200	7/8"	1/2"	3/16"	1/4"	1-15/16"	
LR91210	7/8"	1/2"	3/16"	1/2"	2-5/16"	
LR91202	1"	1/2"	1/4"	1/4"	1-15/16"	
LR91212	1"	1/2"	1/4"	1/2"	2-5/16"	
LR91204	1-1/8"	1/2"	5/16"	1/4"	1-15/16"	
LR91214	1-1/8"	1/2"	5/16"	1/2"	2-5/16"	
LR91206	1-1/4"	5/8"	3/8"	1/4"	2-1/16"	
LR91216	1-1/4"	5/8"	3/8"	1/2"	2-7/16"	
LR91208	1-1/2"	3/4"	1/2"	1/4"	2-3/16"	
LR91218	1-1/2"	3/4"	1/2"	1/2"	2-9/16"	
LR91219	1-3/4"	7/8"	5/8"	1/2"	2-5/8"	
LR91220	2"	1"	3/4"	1/2"	2-3/4"	
LR91221	2-1/4"	1-1/8"	7/8"	1/2"	2-7/8"	
LR91222	2-1/2"	1-1/4"	1"	1/2"	3"	
LR91223	2-3/4"	1-3/8"	1-1/8"	1/2"	3-1/4"	
LR91224	3"	1-1/2"	1-1/4"	1/2"	3-1/4"	
LR91225	3-1/4"	1-9/16"	1-3/8"	1/2"	3-1/2"	
LR91226	3-1/2"	1-3/4"	1-1/2"	1/2"	3-3/4"	

#### **Replacement Bearings: LR95004**

LR89111 1-7/16"

To achieve beading cuts add B to end of Part Number **Replacement Bearings: LR95000 (beading cut)** 



10mm

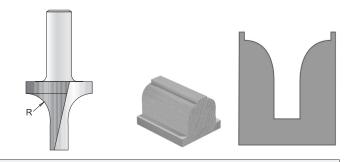
1/2"

3-1/4"

1-3/8"

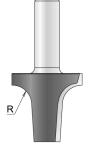
Plunge Type Rounding Over Bits, 2 Flutes

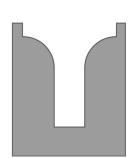
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR89098	3/8"	5/16"	1/8"	1/4"	2"
LR89099	5/8"	5/16"	3/16"	1/2"	1-1/2"
LR89100	3/4"	1/2"	1/4"	1/4"	1-5/8"
LR89101	3/4"	1/2"	1/4"	1/2"	1-5/8"
LR89102	7/8"	9/16"	5/16"	1/2"	2-1/16"
LR89103	7/8"	9/16"	5/16"	1/4"	1-11/16"
LR89104	1"	5/8"	3/8"	1/2"	2-1/8"
LR89105	1"	5/8"	3/8"	1/4"	1-3/4"
LR89106	1-3/8"	1"	1/2"	1/2"	2-3/4"
LR89110	1-3/4"	1-1/4"	5/8"	1/2"	2-3/4"
LR89112	2"	1-7/16"	3/4"	1/2"	2-15/16"



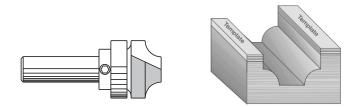
Plunge Type Rounding Over Bits, 2 Flutes with Boring Point (Corner Round)

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	
LR89107	7/8"	1-3/16"	1/8"	1/2"	2-23/32"
LR89108	1-3/16"	1-3/8"	1/4"	1/2"	2-7/8"
LR89109	1-11/32"	1-1/2"	3/16"	1/2"	3"



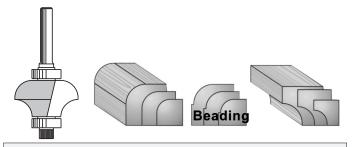


Plunge Type Corner Rounding Bit, 2 Flutes									
Part Number	0	Cutting Length	Radius		Overall Length				
LR89097	1-3/16"	1-7/16"	5mm	1/2"	2-7/8"				



Corner Rounding Plunge Type, with Centre Bearing, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length	Bearing
LR89115	1/2"	3/8"	1/8"	1/4"	1-7/8"	LR95004A
LR89116	3/4"	3/8"	1/8"	1/4"	2"	LR95006
LR89117	7/8"	1/2"	3/16"	1/4"	2-1/8"	LR95008
LR89118	1-1/8"	9/16"	5/16"	1/2"	2-1/8"	LR95009

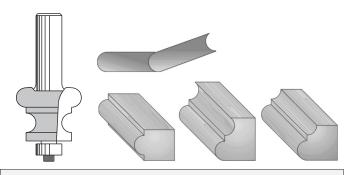


Matching Corner Round/Cove Bits, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR89120	1-1/8"	35/65"	1/4"	1/4"	2-19/32"
LR89121	1-1/4"	43/64"	5/16"	1/4"	2-23/32"
LR89122	1-3/8"	51/64"	3/8"	1/4"	2-27/32"

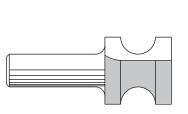
#### **Replacement Bearings: LR95005D**

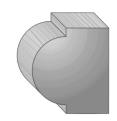
To achieve beading cuts change bottom bearing to LR95005E



Canoe Bits, with Bearing, 2 Flutes

	Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
А	LR89125	1"	5/8"	1/8"	1/4"	2-1/4"
Α	LR89126	1"	5/8"	1/8"	1/2"	2-5/8"
Α	LR89127	1-1/4"	1"	3/16"	1/4"	2-5/8"
Α	LR89128	1-1/4"	1"	3/16"	1/2"	2-7/8"
В	LR89129	2"	1-1/4"	1/4"	1/2"	3-1/8"
Re	eplaceme	ent Bear	ing: (A) 1	LR95004	(B) LR9	95005B

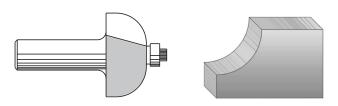




Bull Nose Bits (Half Round), 2 Flutes

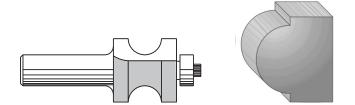
Part Number	Cutting Dia	Cutting Length		Shank Dia		Size of Opening
LR89230A	17/32"	1/2"	5/64"	1/4"	1-5/8"	5/32"
LR89230	17/32"	1/2"	5/64"	1/2"	2-3/16"	5/32"
LR89232A	19/32"	1/2"	7/64"	1/4"	1-5/8"	7/32"
LR89232	19/32"	1/2"	7/64"	1/2"	2"	7/32"
LR89234A	21/32"	3/4"	9/64"	1/4"	1-7/8"	9/32"
LR89234	21/32"	3/4"	9/64"	1/2"	2-1/4"	9/32"
LR89236A	7/8"	3/4"	13/64"	1/4"	1-7/8"	13/32"
LR89236	7/8"	3/4"	13/64"	1/2"	2-1/4"	13/32"
LR89238A	. 1-1/32"	1"	17/64"	1/4"	2-1/8"	35/64"
LR89238	1-1/32"	1"	17/64"	1/2"	2-1/2"	35/64"
LR89239	1-1/16"	1"	5/16"	1/2"	2-1/2"	5/8"
LR89240	1-5/16"	1-3/8"	3/8"	1/2"	2-7/8"	3/4"
LR89242	1-11/16"	1-9/16"	1/2"	1/2"	3-1/16"	1"
LR89243	2"	2"	5/8"	1/2"	3-1/2"	1-1/4"
LR89244*	2-3/8"	2"	3/4"	1/2"	3-1/2"	1-1/2"

\* This bit has 3 flutes and is suitable for Corian and woods



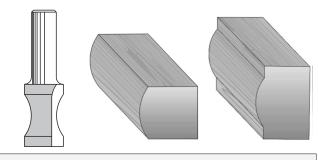
### Cove Bits, with Bearing, 2 Flutes

Part Number	Cutting Dia	U U	Radius	Shank Dia	
LR90992	1/2"	1/2"	1/16"	1/4"	2"
LR91005	1/2"	1/2"	1/16"	1/2"	2-3/8"
LR90994	5/8"	1/2"	1/8"	1/4"	2"
LR91005A	5/8"	1/2"	1/8"	1/2"	2-3/8"
LR91000A	3/4"	9/16"	3/16"	1/4"	2-1/16"
LR91006A	3/4"	9/16"	3/16"	1/2"	2-7/16"
LR91000	7/8"	9/16"	1/4"	1/4"	2-1/16"
LR91006	7/8"	9/16"	1/4"	1/2"	2-7/16"
LR91001	1"	9/16"	5/16"	1/4"	2-1/16"
LR91007	1"	9/16"	5/16"	1/2"	2-7/16"
LR91002	1-1/8"	9/16"	3/8"	1/4"	2-1/16"
LR91008	1-1/8"	9/16"	3/8"	1/2"	2-7/16"
LR91004	1-3/8"	3/4"	1/2"	1/4"	2-1/4"
LR91010	1-3/8"	3/4"	1/2"	1/2"	2-7/16"
LR91011	1-5/8"	3/4"	5/8"	1/2"	2-5/8"
LR91012	1-7/8"	1"	3/4"	1/2"	3"
LR91014	2-3/8"	1-1/4"	7/8"	1/2"	3-3/8"
LR91016	2-3/8"	1-1/4"	1"	1/2"	3-3/8"
LR91018	3"	1-1/2"	1-1/4"	1/2"	3-3/8"
Donlacom	ant Dear	ina. IDC	5002		



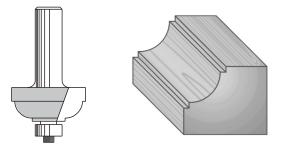
Bull Nose Bits (Half Round), with Bearing, 2 Flutes								
Part Number	Cut Dia	Cut Length	Rad	Shk Dia	O.A.L.	Size of Opening		
LR89225	25/32"	3/4"	9/64"	$\frac{1/2}{1/2}$	2-5/8"	17/64"		
LR89225A	29/32"	3/4"	13/64"		2-5/8"	25/64"		
LR89228	1-1/32"	1"	17/64"	$\frac{1}{2}$ "	3"	35/64"		
LR89228A	1-3/8"	1-1/4"	3/8"	$\frac{1}{2}$ "	3-5/16"	3/4"		
LR89229	1-3/4"	1-9/16"	1/2"	1/2"	3-5/8"	1"		
LR89229A	2"	2"	5/8"	1/2"	4"	1-1/4"		

Replacement Bearing: LR95004

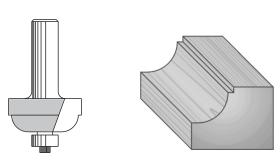


True Bull Nose Bits, 2 Flutes

Part Number	Cut Dia	Cut Length	Rad	Shk Dia	Size of Opening
LR89245 LR89246					

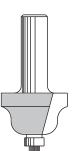


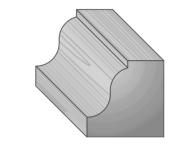
Class	Classic Panel Bits, with Bearing, 2 Flutes								
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length				
LR85770	1-1/8"	1/2"	3/16"	1/4"	2"				
LR85772	1-1/8"	1/2"	3/16"	1/2"	2-3/8"				
LR85774	1-3/8"	5/8"	5/16"	1/4"	2-1/8"				
LR85776	1-3/8"	5/8"	5/16"	1/2"	2-1/2"				
Replace	nent Bed	ıring: Ll	R95004						



Flat	Flat Ogee Bits, with Bearing, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length			
LR85780	1-1/8"	1/2"	3/16"	1/4"	2"			
LR85782	1-1/8"	1/2"	3/16"	1/2"	2-3/8"			
LR85784	1-3/8"	5/8"	5/16"	1/4"	2-1/8"			
LR85786	1-3/8"	5/8"	5/16"	1/2"	2-1/2"			

Replacement Bearing: LR95004

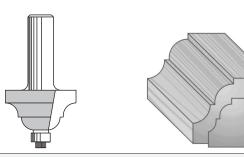




Poman	Ogoo Rite	, with Bearing	2 Flutos
Roman	Ogee Bus	, with Bearing	, Z Flules

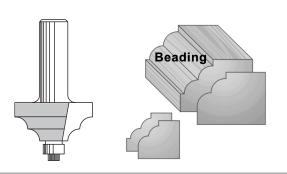
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR91400	1"	5/8"	5/32"	1/4"	2-1/16"
LR91404	1"	5/8"	5/32"	1/2"	2-7/16"
LR91402	1-3/8"	3/4"	1/4"	1/4"	2-1/4"
LR91406	1-3/8"	3/4"	1/4"	1/2"	2-5/8"

Replacement Bearing: LR95002



Roman Ogee Bits,	with Bearing, 2 Flutes
------------------	------------------------

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR85790	1"	5/8"	5/32"	1/4"	2-1/16"
LR85792	1"	5/8"	5/32"	1/2"	2-7/16"
LR85794	1-3/8"	3/4"	1/4"	1/4"	2-1/4"
LR85796	1-3/8"	3/4"	1/4"	1/2"	2-5/8"
<b>D 1</b>			005000		



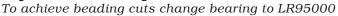
Cl	Classic Bits, with Bearing, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length		
LR85760	1-1/8"	1/2"	5/32"	1/4"	2"		
LR85762	1-1/8"	1/2"	5/32"	1/2"	2-3/8"		
LR85764	1-3/8"	11/16"	7/32"	1/4"	2-3/16"		
LR85766	1-3/8"	11/16"	7/32"	1/2"	2-9/16"		

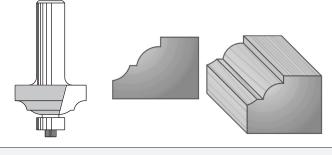
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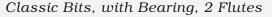
Replacement Bearing: LR95004

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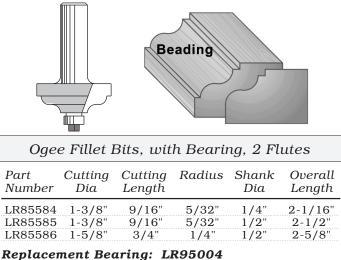




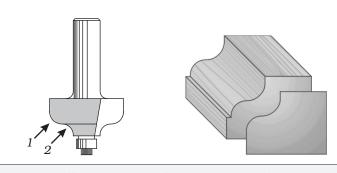


Part Number	0	Cutting Length		Radius 2		Overall Length
LR85579	1-1/4"	1/2"	3/16"	1/16"	1/4"	2-1/16"
LR85580	1-1/4"	1/2"	3/16"	1/16"	1/2"	2-3/8"
LR85581	1-1/2"	5/8"	15/64"	9/64"	1/4"	2-3/32"
LR85582	1-1/2"	5/8"	15/64"	9/64"	1/2"	2-1/2"
	. –					

Replacement Bearing: LR95004



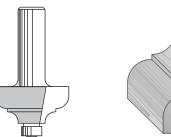
To achieve beading cuts change bearing to LR95000

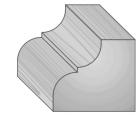


Panelling Bits, with Bearing, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Rad 1	Rad 2	Shank Dia	Overall Length	
LR85750	1-1/8"	1/2"	5/32"	5/32"	1/4"	2-1/16"	
LR85752	1-1/8"	1/2"	5/32"	5/32"	1/2"	2-3/8"	
LR85754	1-3/8"	5/8"	1/4"	3/16"	1/4"	2-3/16"	
LR85756	1-3/8"	5/8"	1/4"	3/16"	1/2"	2-9/16"	

#### Replacement Bearing: LR95004

To achieve beading cuts change bearing to LR95000



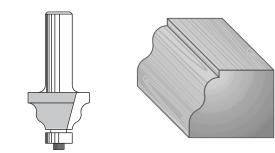


### Ogee Fillet Bits, with Bearing, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR85740	1-1/8"	1/2"	5/32"	1/4"	2-1/16"
LR85742	1-1/8"	1/2"	5/32"	1/2"	2-3/8"
LR85744	1-3/8"	11/16"	1/4"	1/4"	2-3/16"
LR85746	1-3/8"	11/16"	1/4"	1/2"	2-9/16"

#### Replacement Bearing: LR95004

To achieve beading cuts change bearing to LR95000



Wavy Edge Bits, with Bearing, 2 Flutes

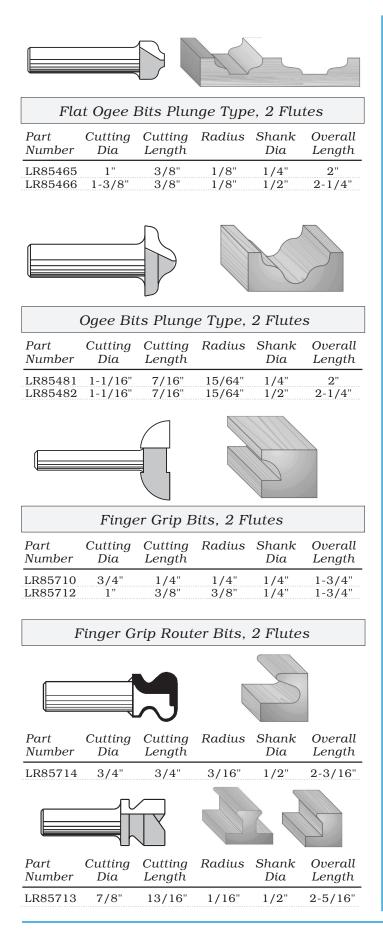
Part Number	0	Cutting Length	Radius	Shank Dia	Overall Length		
LR85487	1-1/4"	11/16"	5/32"	1/4"	2-3/16"		
LR85488	1-1/4"	11/16"	5/32"	1/2"	2-9/16"		
Replacement Bearing: LR95004							

	Rounding Over Plunge Type Bits, 2 Flutes
Door Lip Assembly, 2 Flutes	Part Cutting Cutting Radius Shank Overall Number Dia Length Dia Length
Part Cutting Cutting Shank Overall Number Dia Length Dia Length	Item 150         Dete 2019tt         Dete 2019tt           LR85805         1-3/4"         23/32"         23/32"         1/2"         2-7/32"           LR85806         1-5/8"         23/32"         1"         1/2"         2-7/32"
LR85720       1-5/8"       1"       1/2"       3"         Replacement Parts:       Radius Cutter:       LR85720A       3/8" Radius         Rabetting Cutter:       LR85720B       10 Degree Bevel	
	Round and Ogee Plunge Type Bit, 2 Flutes
	Part Cutting Cutting Rad Rad Shank Overall Number Dia Length 1 2 Dia Length
Round and Ogee Plunge Type Bits, 2 Flutes	LR85807 1-9/16" 25/32" 5/32" 7/8" 1/2" 2-9/32"
Part         Cut         Cut         Rad         Rad         Rad         Shk         Overall           Number         Dia         Length         1         2         Dia         Length           LR85800         1-5/8         23/32         3/8         3/4         1/2         2-13/64           LR85801         1-31/32         23/32         5/8         1-3/16         1/2         2-13/64	
	Panelling Groover, with Centre Bearing, Round Bottom, 2 Flutes
	Part Cutting Cutting Rad Rad Shank Overall Number Dia Length 1 2 Dia Length
Step Flat Ogee Plunge Type Bits, 2 FlutesPartCutting Cutting Radius Shank OverallNumberDiaLengthDiaLengthDia	LR85483       7/8"       1/2"       7/32"       5/32"       1/4"       2"         LR85484       1-3/8"       9/16"       13/32"       1/4"       1/2"       2-5/8"         Replacement Bearings:       (A)       LR95008       (B)       LR95011
$\frac{1}{12} \frac{1}{12} \frac$	Panelling Groover, with Centre Bearing, Flat Bottom, 2 Flutes
Rounding Over Plunge Type Bit, 2 Flutes	Part Cutting Cutting Radius Shank Overall Number Dia Length Dia Length
Part Cutting Cutting Rad Rad Shank Overall Number Dia Length 1 2 Dia Length LR85804 1-5/8" 23/32" 1/4" 19/32" 1/2" 2-7/32"	LR85485       7/8"       3/8"       9/64"       1/4"       2"         LR85486       1-3/8"       9/16"       13/64"       1/2"       2-5/8"         Replacement Bearings:       (A)       LR95008       (B)       LR95011

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### INDUSTRIAL CUTTING TOOLS IN HSS, CARBIDE AND DIAMOND



				5	
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR85716	1-3/4"	13/16"	3/16"	1/2"	2-5/16"
				2	
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR85715	1-1/2"	13/16"	15/64"	1/2"	2-5/16"
Oute	r Edge	Door Tri	mmer B	its, 2 Fl	lutes
Part ( Number	0	Cutting I Length	Rad Ra 1 2		k Overall Length
LR91434	2"	1-1/4" 3	/16" 1/	4" 1/2"	2-3/4"
Be	eading l	Bit Plung	ge Type,	2 Flute	2S
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR85478	3/8"	5/16"	1/8"	1/4"	2"
	1				
		Bits Plu	0 01		
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR85474	1/2"	3/8"	3/64"	1/4"	2"

3/4"

3/4"

7/16"

7/16"

1/16"

1/16"

1/4"

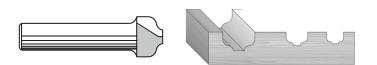
1/2"

LR85475

LR85476

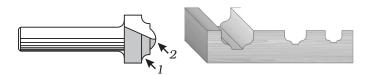
2-1/16"

2-5/8"

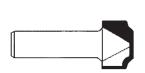


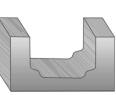
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Ogee Bits Plunge Type, 2 Flutes							
Part	Cutting	Cutting	Radius	Shank	Overall		
Number	Dia	Length		Dia	Length		
LR85461	3/8"	5/16"	1/16"	1/4"	1-7/8"		
LR85462	1/2"	3/8"	5/64"	1/4"			
LR85463		7/16"	1/8"	1/4"	2-1/8"		
LR85464		7/16"	1/8"	1/2"	2-3/4"		

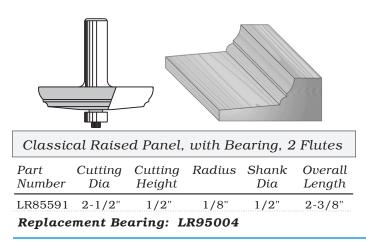


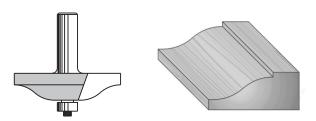
Classical Bits Plunge Type, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Rad 1	Rad 2	Shank Dia	Overall Length	
LR85467	1/2"	3/8"	1/8"	5/32"	1/4"	2"	
LR85468	3/4"	1/2"	3/16"	1/4"	1/4"	2-1/16"	
LR85469	3/4"	1/2"	3/16"	1/4"	1/2"	2-3/4"	
LR85470	1"	5/8"	1/4"	5/16"	1/2"	2-7/8"	





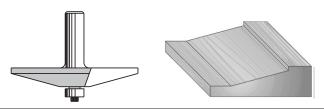
Corner Ogee Bit Plunge Type, 2 Flutes							
Part Number	0	Cutting Length	Radius	Shank Dia	Overall Length		
LR85460	15/16"	19/32"	3/32"	1/2"	2-1/4"		



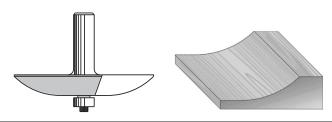


Ogee Fillet Raised Panel, with Bearing, 2 Flutes

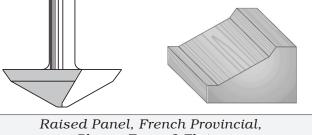
Part	Cutting	Cutting	Radius	Shank	Overall
Number	Dia	Height		Dia	Length
LR85588		11/16"	3/4"	1/2"	2-9/16"
LR85592		5/8"	7/8"	1/2"	2-1/2"



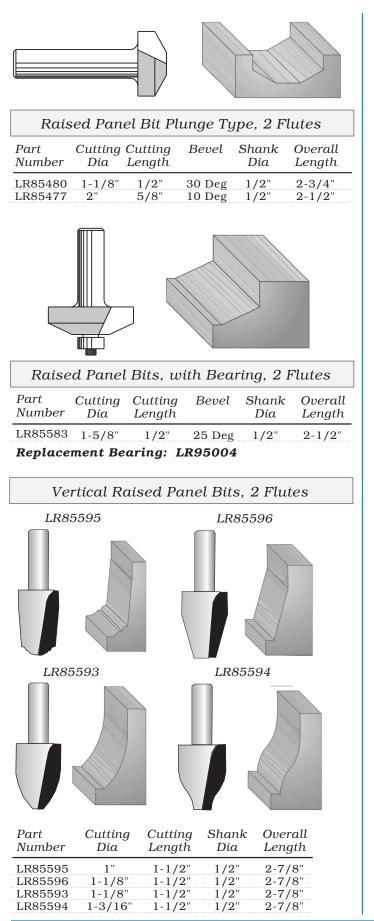
Provincial Raised Panel, with Bearing, 2 Flutes								
Part Number			Bevel		Overall Length			
			15 Degree	1/2"	2-3/8"			
Replace	Replacement Bearing: LR95004							



Cove Raised Panel, with Bearing, 2 Flutes							
Part Number	0	Cutting Height	Radius	Shank Dia	Overall Length		
LR85589	3-3/8"	1/2"	1-9/16"	1/2"	2-3/8"		
Replacement Bearing: LR95004							



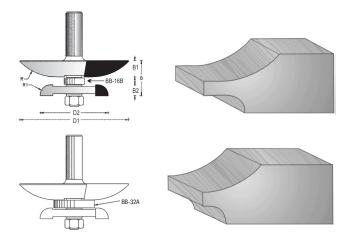
	Plunge Type, 2 Flutes							
Part Number			Bevel		Overall Length			
LR85489	2-3/4"	3/4"	25 Degree	1/2"	2-1/4"			



Raised Panel Router Bits with Back Cutter Part Small Cutting Radius Radius Shank Overall Large Height Dia Length Number Dia Dia 1 2LR85550 3-3/8 2-1/8 1-3/16 7/8 5/16 1/23-1/16 Complete Set consists of: Raised Panel Cutter: LR85550R Back Cutter: LR85550B Ball Bearings: LR95005D & LR95017A Washers: LR95207 (12x8x1.0mm) Shims: LR95301 (12x8x0.1mm) 2 pcs Shims: LR95303 (12x8x0.2mm) 2 pcs Shims: LR95305 (12x8x0.5mm) 2 pcs Nut: LR95400 (NF5/16) 1 pc  $\square$ D2 BB-32A Large Part Small Cutting Bevel Radius Shank Overall Number Dia Dia Height Dia Length LR85551 3-3/8 2-1/8 1-1/16 15 Deg 5/16 1/2 2-15/16

#### Complete Set consists of:

_	-
Raised Panel Cutter:	LR85551R
Back Cutter:	LR85550B
Ball Bearings:	LR95005D & LR95017A
	LR95207 (12x8x1.0mm)
Shims:	LR95301 (12x8x0.1mm) 2 pcs
Shims:	LR95303 (12x8x0.2mm) 2 pcs
	LR95305 (12x8x0.5mm) 2 pcs
Nut:	LR95400 (NF5/16) 1 pc

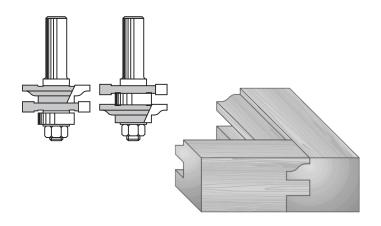


Part	Large	Small	Cutting	Rad	Rad	Shank	Overall
Number	Dia	Dia	Height	1	2	Dia	Length
LR85552	3-3/8	2-1/8	1-1/16	1-9/16	5/16	1/2	2-15/16

#### Complete Set consists of:

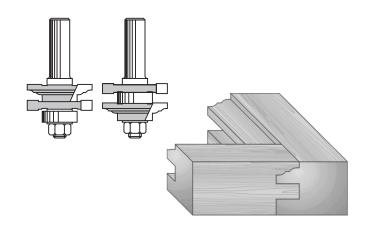
Raised Panel Cutter:	LR85552R
Back Cutter:	LR85550B
Ball Bearings:	LR95005D & LR95017A
Washers:	LR95207 (12x8x1.0mm)
Shims:	LR95301 (12x8x0.1mm) 2 pcs
Shims:	LR95303 (12x8x0.2mm) 2 pcs
	LR95305 (12x8x0.5mm) 2 pcs
Nut:	LR95400 (NF5/16) 1 pc

Rail & Stile Bits, Reversible, 1 Piece, 2 Wings



Part Number			Groove Depth		
for 3/4" t	to 7/8" m	aterial			
LR85726	1-5/8"	1/4"	3/8"	1/2"	3"
<u>Replacen</u>	nent Par	<u>ts:</u>			
	file Cutter ove Cutter				
	bor & Nut		00		
Bal		: LR953		ım)	

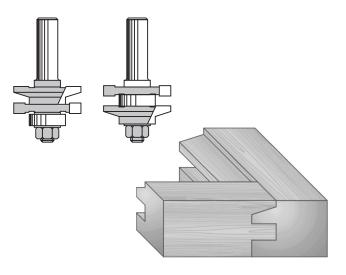
Spacer: LR95300 (0.05mm)



Part Number			Groove Depth						
for 3/4"	for 3/4" to 7/8" material								
LR85727	1-5/8"	1/4"	3/8"	1/2"	3"				

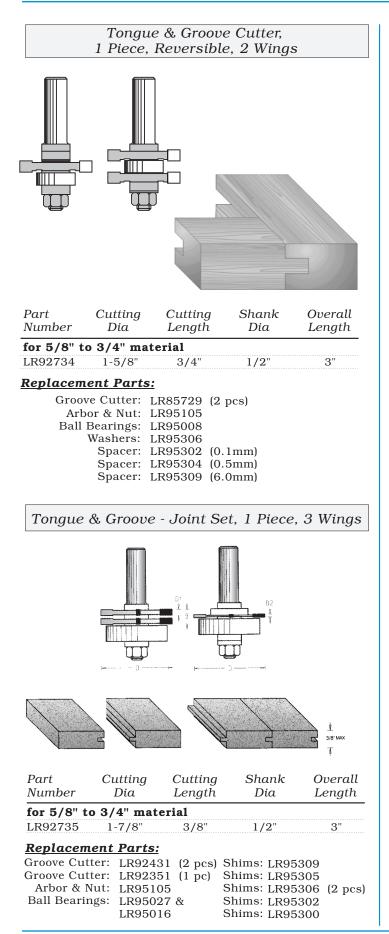
#### **Replacement Parts:**

Profile Cutter: Groove Cutter: Arbor & Nut: Ball Bearings: Washers: Spacer:	LR85729 LR95105 LR95008	-
Spacer:	LR95302	(0.1mm)
Spacer:	LR95300	(0.05mm)



Part Number	Cutting Dia		Groove Depth		
for 3/4" t	to 7/8" m	aterial			
LR85728	1-5/8"	1/4"	3/8"	1/2"	3"
<u>Replace</u>	nent Par	<u>.ts:</u>			
Pro	file Cutter	: LR857	28C		
Gro	ove Cutter	:: LR857	29		
Ar	bor & Nut	: LR951	05		
Bal	1 Bearings	: LR950	08		
	Washers	: LR953	06		
	Spacer	:: LR953	02 (0.1m	ım)	
	Spacer	:: LR953	00 (0.05	mm)	

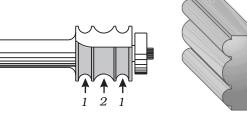
	"V" Panel Bit Set, 1 Piece, 2 Wings
Part Cutting Groove Groove Shank Overall Number Dia Width Depth Dia Length	
for 3/4" to 7/8" material LR85730 1-13/16" 5/32" 1/2" 1/2" 3"	
<b><u>Replacement Parts:</u></b> Profile Cutter: LR85730C	Part Cutting Cutting Shank Overall Number Dia Length Dia Length
Groove Cutter: LR85732	Number         Dia         Length         Dia         Length           LR85724         1-13/16"         1-3/16"         1/2"         3"
Arbor & Nut: LR95105 Ball Bearings: LR95008	Replacement Parts:
Washers: LR95306 Spacer: LR95302 (0.1mm) Spacer: LR95300 (0.05mm)	Profile Cutter: LR85724PSpacer: LR95307 (3 pcs)Rabetting Cutter: LR85700Spacer: LR95306 (2 pcs)Groove Cutter: LR85732Shims: LR95304Arbor & Nut: LR95105BShims: LR95305Ball Bearings: LR95008 & LR95010CShims: LR95302 (3 pcs)
	"C" Panel Bit Set, 1 Piece, 2 Wings
Part Cutting Groove Groove Shank Overall Number Dia Width Depth Dia Length	
for 3/4" to 7/8" material           LR85731 1-13/16" 5/32" 1/2" 1/2" 3"	Part Cutting Cutting Shank Overall Number Dia Length Dia Length
<u>Replacement Parts:</u>	LR85723 1-13/16" 1-3/16" 1/2" 3"
Profile Cutter: LR85731C Groove Cutter: LR85732	<u>Replacement Parts:</u>
Arbor & Nut: LR95105	Profile Cutter: LR85723P Spacer: LR95307 (3 pcs)
Ball Bearings: LR95008 Washers: LR95306	Rabetting Cutter:LR85700Spacer:LR95306 (2 pcs)Groove Cutter:LR85732Shims:LR95304
Spacer: LR95302 (0.1mm) Spacer: LR95300 (0.05mm)	Arbor & Nut:LR95105BShims:LR95305Ball Bearings:LR95008 & LR95010CShims:LR95302 (3 pcs)Shims:LR95300Shims:LR95300



Triple Beading Bits, with Bearing, 2 Flutes

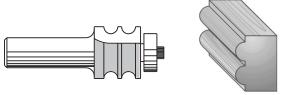
Part Number	Cutting Dia	Cutting Length	Radius		Overall Length
LR89247B	7/8"	1"	1/8"	1/4"	2-1/2"
LR89248B	7/8"	1"	1/8"	1/2"	2-7/8"

Replacement Bearing: LR95005B



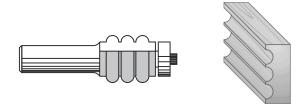
Part Number	Cutting Length	Rad 1	Rad 2	: Overall Length
LR89251 LR89252	1" 1"	1/8" 1/8"		 2-1/4" 2-1/4"

Replacement Bearing: LR95006



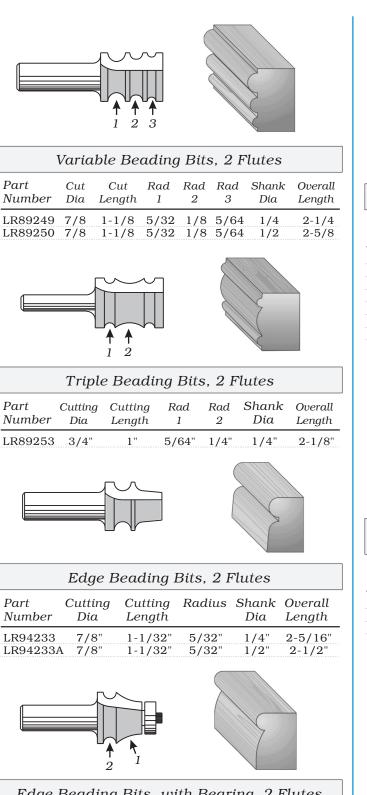
Part Number	0	Cutting Length			Overall Length
LR89254	7/8"	3/4"	1/8"	1/2"	2-5/8"

Replacement Bearing: LR95005B



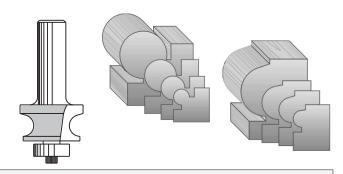
Convex Beading Bits, with Bearing, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length	
LR89255	······	1"	1/8"		2-1/2"	
LR89256	7/8"	1"	1/8"	1/2"	2-7/8"	

Replacement Bearing: LR95005B

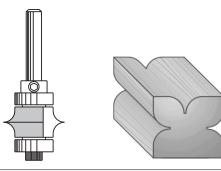


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Part Number	Cutting Dia	Cutting Length	Rad 1	Rad 2	Shank Dia	Overall Length
LR94234	1"	7/8"	1"	3/32"	1/2"	2-3/4"
LR94235	1"	7/8"	3/4"	1/8"	1/2"	2-3/4"
LR94236	1"	7/8"	9/16"	5/32"	1/2"	2-3/4"
LR94237	1"	7/8"	3/8"	3/16"	1/2"	2-3/4"
LR94237 Replace	-		- / -		1/2"	2-3/4

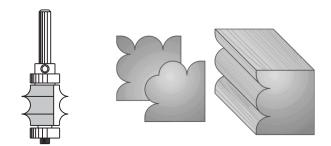


Corner Beading Bits, with Bearing, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length	Bearing	
LR91234	7/8"	9/16"	1/8"	1/4"	2-1/8"	LR95004	
LR91236	7/8"	9/16"	1/8"	1/2"	2-1/2"	LR95004	
LR91238	1-1/16"	5/8"	3/16"	1/4"	2-1/4"	LR95005B	
LR91240	1-1/16"	5/8"	3/16"	1/2"	2-5/8"	LR95005B	
LR91241	1-1/4"	3/4"	1/4"	1/4"	2-3/8"	LR95005B	
LR91244	1-1/4"	3/4"	1/4"	1/2"	2-5/8"	LR95005B	
LR91246	1-1/2"	1"	3/8"	1/2"	3"	LR95005B	

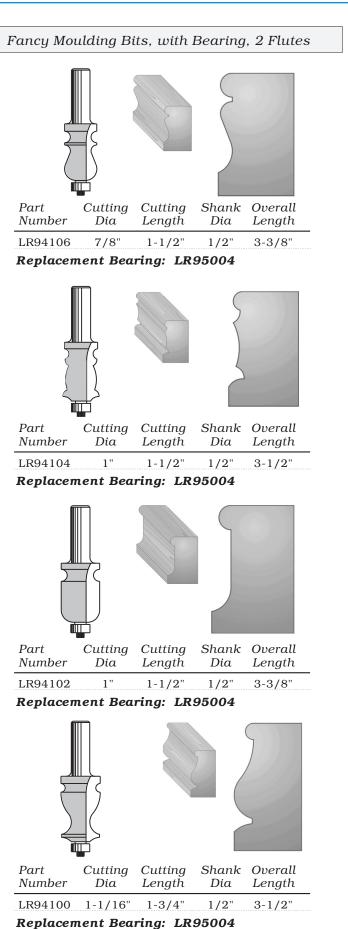


### Beading Bits, Leaf Edge Style, with Double Bearing, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Radius		Overall Length
LR91275	1"	1/2"	3/16"	1/4"	2-1/2"
LR91276	1-1/8"	5/8"	1/4"	1/4"	2-5/8"
LR91277	1-3/8"	7/8"	3/8"	1/4"	2-7/8"
Devil			00000		



Beading Bits, Double Leaf Edge, with Double Bearing, 2 Flutes						
Part Cutting Cutting Radius Shank Overall Number Dia Length Dia Length						
LR91275A 1" 7/8" 3/16" 1/4" 3"						
Replacement Bearing: LR95005						

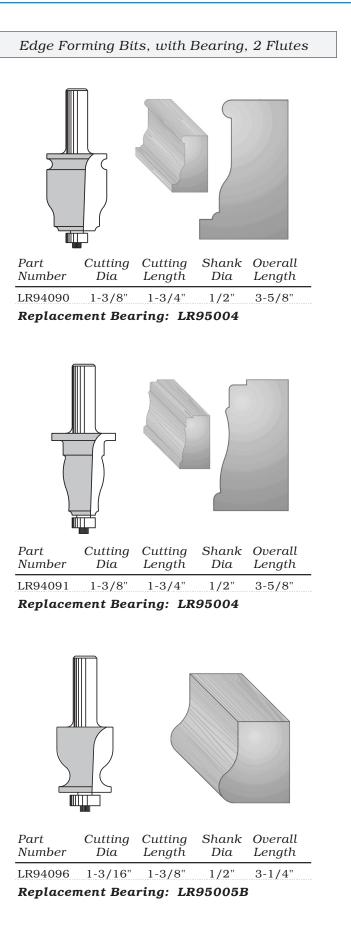


ROYCE // AYR

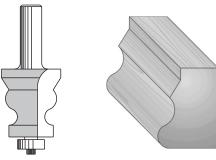
Edge Forming Bits, with Bearing, 2 Flutes Part Cutting Cutting Shank Overall Number Dia Length Dia Length 1" LR94103 1-3/4" 1/2" 3-3/4" **Replacement Bearing: LR95004** Part Cutting Cutting Shank Overall Number Dia Length Dia Length 1" 1" 1/2" 2-7/8" LR94101 **Replacement Bearing: LR95004** Cutting Part Cutting Shank Overall Number Length Dia Dia Length LR94099 1-3/8" 1-5/8" 1/2" 3-1/2" **Replacement Bearing: LR95004** Part Cutting Cutting Shank Overall Number Dia Length Dia Length 1-3/8" 3-1/2" LR94098 1-5/8" 1/2"

**Replacement Bearing: LR95004** 

30

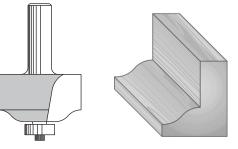


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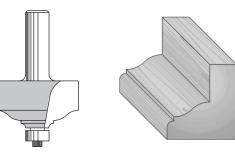
Part Cutting Cutting Shank Overall Number Dia Length Dia Length

LR94095 1-3/8" 1-1/2" 1/2" 3-3/8" Replacement Bearing: LR95005B



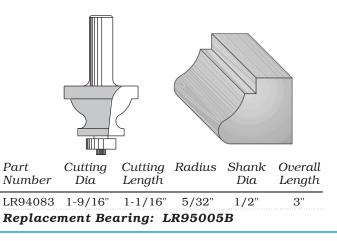
Part Number	0	Cutting Length				
LR94092	1-3/4"	1"	1/2"	3"		
Deplement Depring. ID050054						

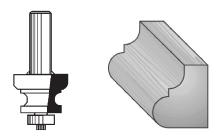
Replacement Bearing: LR95005A



Part	Cutting	Cutting		Overall
Number	Dia	Length		Length
LR94097	1-3/4"	1"	1/2"	3"

Replacement Bearing: LR95004

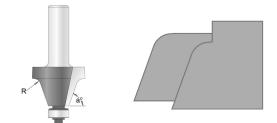




Cutting Radius Shank Part Cutting **Overall** Number Dia Length 1&2Dia Length LR94084 13/16" 19/32" 5/64" 1/2"2 - 1/2" LR94085 1-1/4" 7/8" 5/32' 1/2"2-3/4" LR94086 1-9/16" 1-3/16" 7/32" 1/2" 3-1/16"

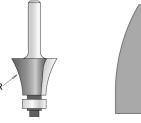
Replacement Bearing: LR95005B

ROYCE // AYR

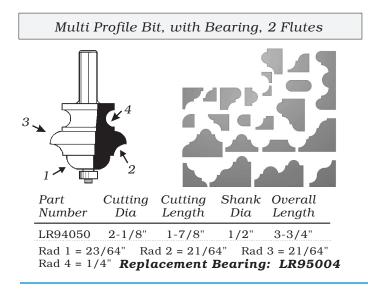


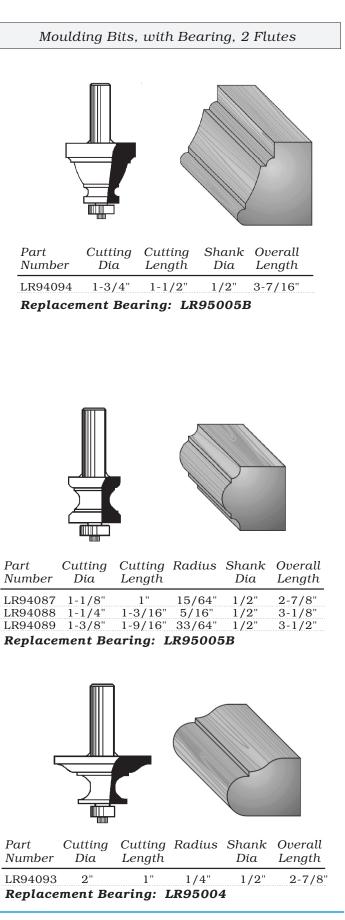
Part<br/>NumberCutting<br/>DiaCutting<br/>LengthRadius<br/>DiaShank<br/>LengthOverall<br/>LengthLR940801-5/16"5/8"3/16"1/2"2-15/16"Berlager and ParticlesLR95004

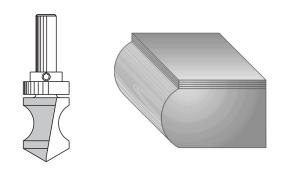
Replacement Bearing: LR95004



Part<br/>NumberCutting<br/>DiaCutting<br/>LengthRadius<br/>DiaShank<br/>LengthOverall<br/>LengthLR9408115/16"5/8"<br/>1-21/32"1/4"2-7/16"Replacement Bearing: LR95004

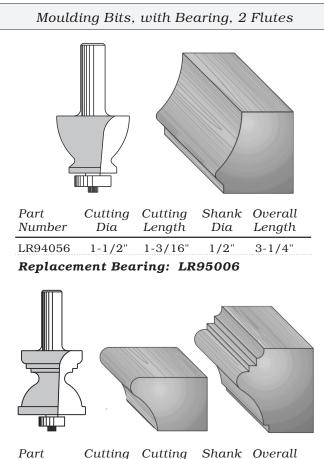




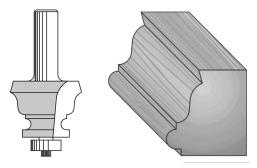


Bull Nose Bit Plunge Type, with Centre Bearing, 2 Flutes							
Part Cutting Cutting Radius Shank Overall Number Dia Length Dia Length							
LR94052 1-1/8" 1-9/16" 1/2" 1/2" 3-5/8"							
Replacement Bearings: LR95009							

Part Number	Cutting Length	Radius		Overall Length
LR94054 ** <b>NO BE</b>	 	1/2"	1/2"	3-5/8"

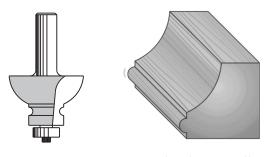


Part<br/>NumberCutting<br/>DiaCutting<br/>LengthShank<br/>DiaOverall<br/>LengthLR940581-5/8"1-9/16"1/2"3-1/2"Replacement Bearing: LR95005B



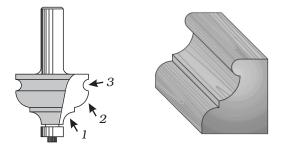
Part	Cutting	Cutting		Overall
Number	Dia	Length		Length
LR94060	1-1/2"	1-3/16"	1/2"	3-1/8"

Replacement Bearing: LR95005B

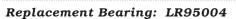


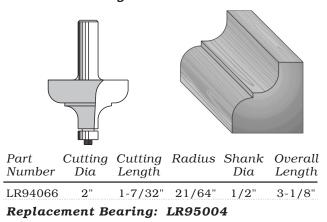
Part Number		Cutting Length					
LR94062							
De la contra de Deservicio de Decorer							

Replacement Bearing: LR95005B



Part Number							O.A.L.
LR94064	1-5/8"	1-1/8"	1/4"	3/8"	1/8"	1/2"	3"





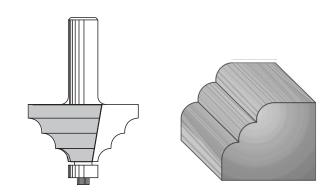
### INDUSTRIAL CUTTING TOOLS IN HSS, CARBIDE AND DIAMOND

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Crown Moulding Bits, 2 Flutes

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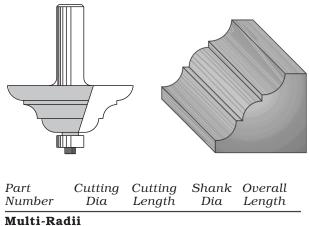
С



Part<br/>NumberCutting<br/>DiaCutting<br/>LengthRadius<br/>DiaShank<br/>DiaOverall<br/>LengthLR940681-7/8"15/16"15/64"1/2"2-7/8"

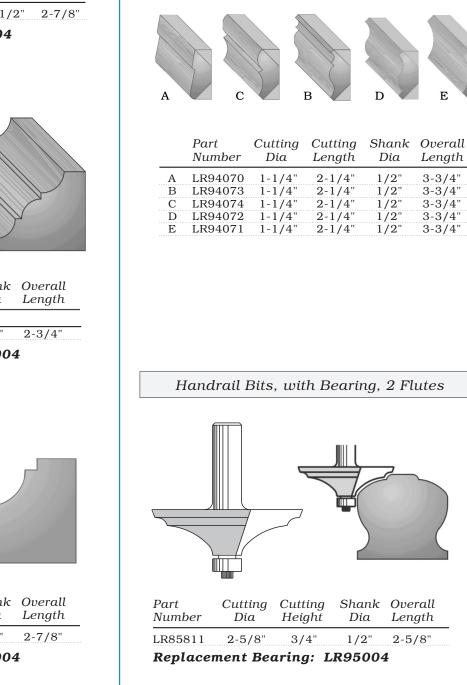
Replacement Bearing: LR95004

ROYCE // AYR



LR94076 2-5/16" 7/8" 1/2" 2-3/

Replacement Bearing: LR95004

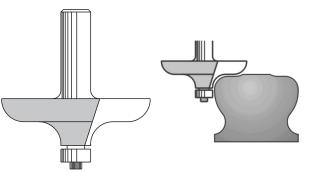


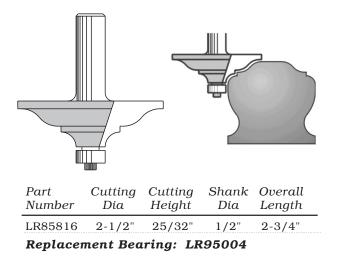
 Part Number
 Cutting Dia
 Cutting Length
 Shank Dia
 Overall Length

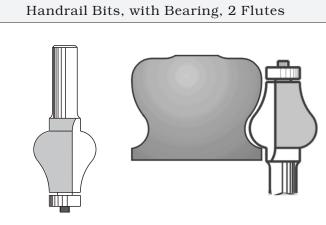
 LR94077
 2-1/4"
 1"
 1/2"
 2-7/8"

Replacement Bearing: LR95004



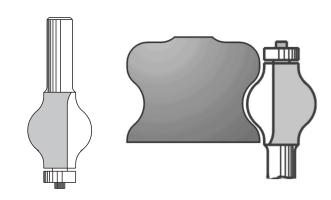
Part Number		Cutting Height		Overall Length			
LR85814	2-1/2"	25/32"	1/2"	2-3/4"			
Replace	Replacement Bearing: LR95004						





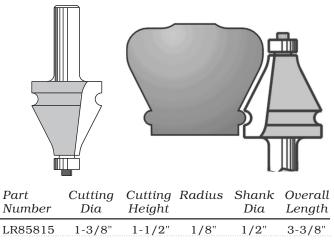
Part Number	Cutting Dia	Cutting Height		Overall Length	
LR85812	1-1/4"	1-1/2"	1/2"	3-3/8"	

Replacement Bearing: LR95005B



Part Number	0	Cutting Height	
LR85813		1-1/2"	 

Replacement Bearing: LR95005B



Replacement Bearing: LR95004

# Solid Surface Bits

Corian

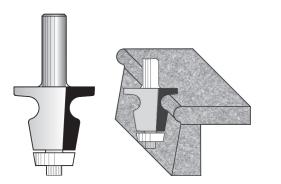
Avonite

Fountainhead

2000X

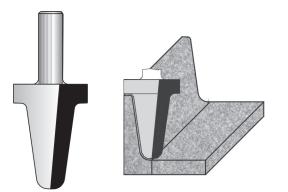
These tools have been specifically engineered for the fabrication of solid surface materials. The soft bearing design and micrograin carbide structure of the cutting edges provide effortless machining with exceptional tool life.

Corian is a registered trademark of DuPont. Avonite is a registered trademark of Avonite Corporation. Fountainhead is a registered trademark of Nevemar Corporation. 2000X is a registered trademark of Formica Corporation.

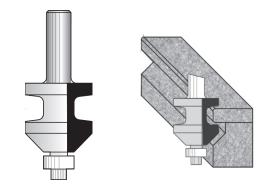


Undermount Profile Bowl Bit, with Bearing, 2 Flutes Part Cutting Cutting Radius Bevel Shank Overall Number Dia Length Dia Length

LR91440 1-3/8" 1-5/16" 15/64" 10 Deg 1/2" 3-5/16" Replacement Bearing: LR95014



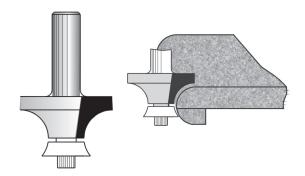
Corner Cove Bits, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Rad 1	Rad 2		Overall Length	
	1-17/32"					3-1/16"	
LR91444	1-17/32"	2-5/32"	15/64"	1/8"	1/2"	3-11/16"	



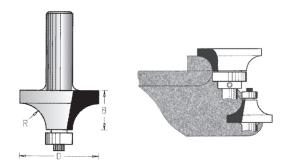
Bevel Hob Bit, with Bearing, 2 Flutes

Part	Cutting	Cutting	Radius	Shank	Overall
Number	Dia	Length		Dia	Length
LR91446	1-3/8"	1-27/64"	1/8"	1/2"	2-7/8"

Replacement Bearing: LR95005

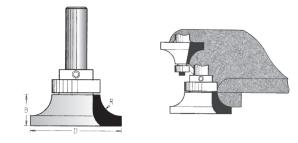


Corner Rounding Bits, with Bearing, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Rad	Shank Dia	Overall Length	Bearing	
LR91457 LR91458 LR91459	2-1/8"	47/64" 63/64" 1-15/64"	1/2" 3/4" 1"		2-1/16" 2-29/32" 2-1/16"		



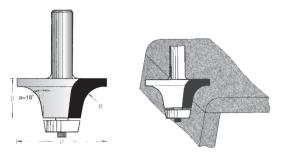
Rounding Over Bits, with Bearing, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length		
LR91453	1-1/8"	1/2"	5/16"	1/2"	2-5/16"		
LR91454	1-1/4"	5/8"	3/8"	1/2"	2-7/16"		
LR91455	1-1/2"	3/4"	1/2"	1/2"	2-9/16"		
LR91456	2"	1"	3/4"	1/2"	2-3/4"		

Replacement Bearing: LR95012



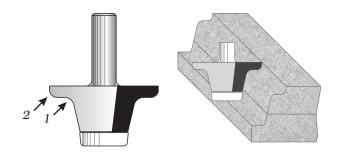
Inverted Rounding Over Bits, with Centre Bearing, 2 Flutes							
Part	Cutting	Cutting	Radius	Shank	Overall		
Number	Dia	Length		Dia	Length		
LR94220	2-1/8"	3/4"	1/2"	$\frac{1/2"}{1/2"}$	2-7/8"		
LR94222	2-5/8"	1"	3/4"		3"		

Replacement Bearing: LR9509A



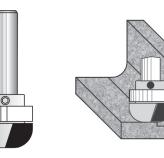
Rounding Over Undermount Bowl Bits,
with Bearing, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length			
LR91460			1/2" 9/16"	$\frac{1}{2}$ "	3-1/16" 3-5/16"			
LR91462 2-1/4" 1-1/4" 9/16" 1/2" 3-5/16" Replacement Bearing: LR95014								



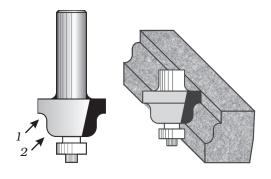
Under	mount	Bowl E	Bit, wit	h Beai	ring, 2	Flutes
Part Number		Cutting Length				Overall Length

LR91464	2-1/4"	15/16"	13/64"	5/32"	1/2"	2-51/64"
Replacement Bearing:			LR950	21		

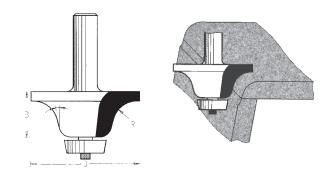


Part	Cutting	Cutting	Radius	Shank	Overall
Number	Dia	Length		Dia	Length
LR91448	1-1/8"	1/2"	25/64"	1/2"	2-7/8"

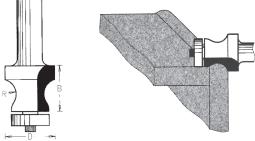
Replacement Bearing: LR95009A



Roman Ogee Bit, with Bearing, 2 Flutes							
Part Number		Cutting Length					
LR91436	1-1/8"	5/8"	1/8"	5/32"	1/2"	2-9/16"	
Replacement Bearing: LR95012							

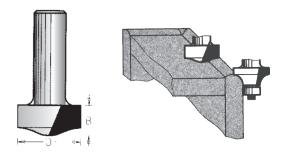


Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length
LR91450	2-1/8"	1"	1/2"	1/2"	3"
LR91452	2-3/8"	1-1/4"	9/16"	1/2"	3-3/8"

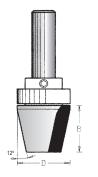


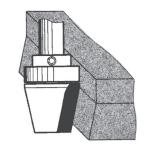
Сош	Countertop Bits, with Bearing, 2 Flutes							
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length			
LR91482	1"	7/8"	5/16"	1/2"	2-7/8"			
LR91484	1"	1-1/8"	5/16"	1/2"	3-1/16"			
D 1	Designed Designed ID05010							

Replacement Bearing: LR95013



Corner Top Bit No Drip, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length		
LR91438	1"	1/2"	1/2"	2-1/8"		

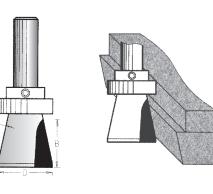




Topmounted Bowl & Countertop Bits, with Centre Bearing, 2 Flutes						
Part	Cutting	Cutting	Shank	Overall		

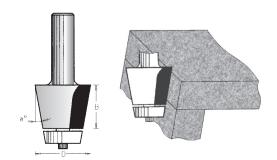
Number	Dia	Length	Dia	Length
LR94224	1-1/8"	1/2"	1/2"	3-1/8"

Replacement Bearing: LR95009

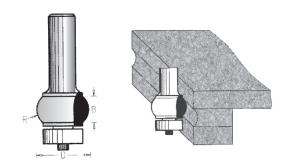


Part	Cutting	Cutting	Shank	Overall
Numbe	r Dia	Length	Dia	Length
LR9420	6 1-1/8"	1/2"	1/2"	3-1/8"

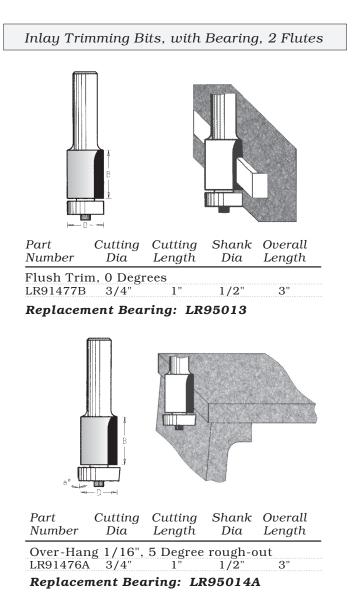
Replacement Bearing: LR95009

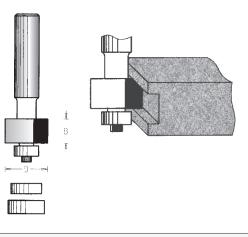


Bevel Undermount Bowl Bit, with Bearing, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Bevel	Shank Dia	Overall Length	
LR91470	1-1/4"	1"	12 Degree	1/2"	3-3/16"	
Replacement Bearing: LR95014						



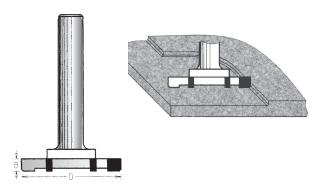
Edge Cove Bit, with Bearing, 2 Flutes						
Part Number	Cutting Dia	Cutting Length	Radius	Shank Dia	Overall Length	
LR91432	1"	5/8"	5/16"	1/2"	2-5/8"	
Replacement Bearing: LR95013						





#### Face Inlay Bits, with Bearing, 2 Flutes

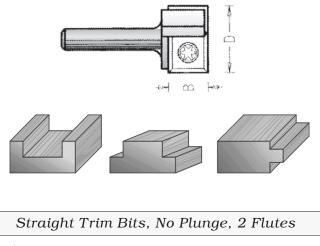
Part Number	Cutting Dia	Cutting Length	Depth of Cut	Shank Dia	Overall Length	Bearing
LR91250	7/8"	1/4"	1/16"	1/2"	3-1/16"	LR95006
LR91252	7/8"	1/4"	1/8"	1/2"	3"	LR95005
LR91254	7/8"	1/4"	3/16"	1/2"	3"	LR95004A
LR91256	7/8"	1/2"	1/16"	1/2"	3-1/4"	LR95006
LR91258	7/8"	1/2"	1/8"	1/2"	3-1/4"	LR95005
LR91260	7/8"	1/2"	3/16"	1/2"	3-1/4"	LR95004A
LR91262	7/8"	3/4"	1/16"	1/2"	3-7/16"	LR95006
LR91264	7/8"	3/4"	1/8"	1/2"	3-1/2"	LR95005
LR91266	7/8"	3/4"	3/16"	1/2"	3-1/2"	LR95004A



#### Bowl & Countertop Trim Bit, 2 Flutes

Part	Cutting	Cutting	Shank	Overall
Number	Dia	Length	Dia	Length
LR94214	2-1/16"	1/4"	1/2"	3-5/16"

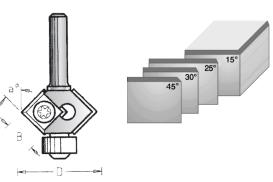
## Turnover Knife Router Bits



Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length
TK96120 TK96121	18mm 20mm	12mm 12mm	1/4" 1/4"	1-3/4" 1-3/4"
TK96122	22mm	12mm	1/4"	1-3/4"
TK96123	3/4"	12mm	1/4"	1-3/4"
TK96124	7/8"	12mm	1/4"	1-3/4"

#### **Replacement Parts:**

Knife: 591-1212 (12x12x1.5) Screw: 580.RH-M4067.7 Key: 582-T15F

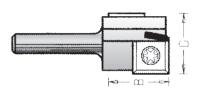


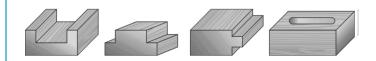
#### Bevel Trim Bits, with Plunge, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Bevel	Shank Dia	Overall Length
TK96105	20mm	12mm	15 Degree	1/4"	2-1/8"
TK96108	24mm	12mm	25 Degree	1/4"	2-1/8"
TK96110	26mm	12mm	30 Degree	1/4"	2-1/8"
TK96115	27mm	12mm	45 Degree	1/4"	2-1/4"

#### **Replacement Parts:**

_	
Knife:	591-1212 (12x12x1.5)
Bearing	LR95005
Bearing	LR95004A (for TK96115 only)
Screw:	580.RH-M4067.7
Key:	582-T15F



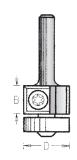


#### Staggered Trim Bits, with Plunge, 2 Flutes

Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	
TK96130	18mm	20mm	1/4"	2"	
TK96131	18mm	20mm	1/2"	2-3/8"	
TK96132	20mm	20mm	1/4"	2"	
TK96133	22mm	20mm	1/4"	2"	
TK96134	22mm	20mm	1/2"	2-3/8"	
TK96135	3/4"	3/4"	1/4"	2"	
TK96136	3/4"	3/4"	1/2"	2-3/8"	
TK96137	7/8"	3/4"	1/4"	2"	
TK96138	7/8"	3/4"	1/2"	2-3/8"	

#### <u>Replacement Parts:</u>

Knife:	591-1212	(12x12x1.5)
Screw:	580.RH-M	4067.7
Key:	582-T15F	



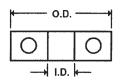


Bevel Trim Bits, with Plunge, 2 Flutes					
Part Number	Cutting Dia	Cutting Length	Shank Dia	Overall Length	1
TK96100	19mm (3/4")	12mm	1/4"	2"	591-1212
TK96101	19mm (3/4")	30mm	1/4"	2-3/4"	590-0300
TK96102	19mm (3/4")	30mm	1/2"	3"	590-0300

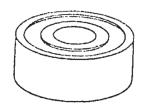
#### **Replacement Parts:**

Bearing	LR95006B
Screw:	580.RH-M4067.7
Key:	582-T15F

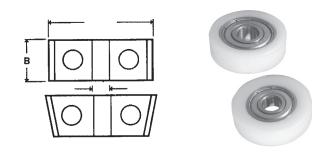
## Accessories & Replacement Parts



ROYCE // AYR



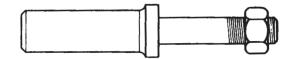
Part NumberOutside DiaInside DiaThickness DiaLR95001 $1/4"$ $1/8"$ $7/64"$ LR95002 $3/8"$ $1/8"$ $5/32"$ LR95000 $3/8"$ $3/16"$ $1/8"$ LR95004 $1/2"$ $3/16"$ $5mm$ LR95004A $1/2"$ $3/16"$ $5mm$ LR95004A $1/2"$ $1/4"$ $3/16"$ LR95004A $1/2"$ $1/4"$ $3/16"$ LR95005E $14mm$ $8mm$ $4mm$ LR95005C $14mm$ $7mm$ $5mm$ LR95005D $5/8"$ $1/4"$ $5mm$ LR95005D $16mm$ $8mm$ $5mm$ LR95005D $16mm$ $8mm$ $5mm$ LR95005B $16mm$ $5mm$ $5mm$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006B $19mm$ $6mm$ $6mm$ LR95006B $19mm$ $6mm$ $6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008F $22mm$ $7mm$ $7mm$ LR95008A $26mm$ $10mm$ $8mm$ LR95009B $1-1/8"$ $3/16"$ $6.6mm$ LR95010 $28mm$ $5/16"$ $8.6mm$ LR95010A $1-7/32"$ $5/16"$ $8.6mm$ LR95010A $1-7/32"$ $5/16"$ $8.6mm$ LR95010A $1-7/32"$ $5/16"$ $8.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ <th colspan="5">Ball Bearings</th>	Ball Bearings				
LR95002 $3/8"$ $1/8"$ $5/32"$ LR95000 $3/8"$ $3/16"$ $1/8"$ LR95004 $1/2"$ $3/16"$ $5mm$ LR95004A $1/2"$ $1/4"$ $3/16"$ LR95004B $.488"$ $3/16"$ $5mm$ LR95003 $1/2"$ $1/8"$ $11/64"$ LR95005E $14mm$ $8mm$ $4mm$ LR95005C $14mm$ $7mm$ $5mm$ LR95005D $5/8"$ $1/4"$ $5mm$ LR95005A $5/8"$ $3/16"$ $5mm$ LR95005D $16mm$ $8mm$ $5mm$ LR95005D $16mm$ $8mm$ $5mm$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006B $19mm$ $6mm$ $6mm$ LR95006B $19mm$ $6mm$ $6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008A $26mm$ $10mm$ $8mm$ LR95008A $26mm$ $10mm$ $8mm$ LR95008A $26mm$ $10mm$ $8mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $3/16"$ $6.6mm$ LR95010A $1-7/32"$ $5/16"$ $8.6mm$ LR95017A $1-1/4"$ $8mm$ $5mm$ LR95010C $1-5/16"$ $(33.5mm)$ $5/16"$ $8.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$				Thickness	
LR95000 $3/8"$ $3/16"$ $1/8"$ LR95004 $1/2"$ $3/16"$ 5mmLR95004A $1/2"$ $1/4"$ $3/16"$ LR95004B $.488"$ $3/16"$ 5mmLR95003 $1/2"$ $1/8"$ $11/64"$ LR95005E $14mm$ 8mm4mmLR95005C $14mm$ 7mm5mmLR95005C $14mm$ 7mm5mmLR95005C $14mm$ 7mm5mmLR95005D $5/8"$ $1/4"$ 5mmLR95005D $16mm$ 8mm5mmLR95005B $16mm$ 5mm5mmLR95006C $3/4"$ $1/4"$ $9/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008F $22mm$ $7mm$ $7mm$ LR95008E $1"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95010 $28mm$ $5/16"$ $8.6mm$ LR95010A $1-7/32"$ $5/16"$ $8.6mm$ LR95017A $1-1/4"$ 8mm $5mm$ LR95010C $1-5/16"$ $3.5mm$ $5/16"$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$	LR95001	1/4"	1/8"	7/64"	
LR95004 $1/2"$ $3/16"$ $5mm$ LR95004A $1/2"$ $1/4"$ $3/16"$ LR95004B $.488"$ $3/16"$ $5mm$ LR95003 $1/2"$ $1/8"$ $11/64"$ LR95005E $14mm$ $8mm$ $4mm$ LR95005C $14mm$ $7mm$ $5mm$ LR95005C $14mm$ $7mm$ $5mm$ LR95005C $14mm$ $7mm$ $5mm$ LR95005A $5/8"$ $1/4"$ $5mm$ LR95005D $16mm$ $8mm$ $5mm$ LR95006B $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B $19mm$ $6mm$ $6mm$ LR95006B $19mm$ $6mm$ $6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008E $1"$ $15mm$ $5.5mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95010 $28mm$ $5/16"$ $8.6mm$ LR95010 $28mm$ $5/16"$ $8.6mm$ LR95017 $1-1/4"$ $8mm$ $5mm$ LR95010C $1-5/16"$ $3.5mm$ $5/16"$ LR95010C $1-5/16"$ $3.5mm$ $5/16"$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$	LR95002	3/8"	1/8"	5/32"	
LR95004A $1/2"$ $1/4"$ $3/16"$ LR95004B.488" $3/16"$ 5mmLR95003 $1/2"$ $1/8"$ $11/64"$ LR95005E14mm8mm4mmLR95005C14mm7mm5mmLR95005A $5/8"$ $1/4"$ 5mmLR95005A $5/8"$ $1/4"$ 5mmLR95005D16mm8mm5mmLR95005D16mm5mm5mmLR95006A $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95006B19mm6mm6mmLR95006B7/8" $3/16"$ 6.6mmLR95008D $7/8"$ $3/16"$ 6.6mmLR95008E1"15mm5.5mmLR95008E1"15mm5.5mmLR95009B $1-1/8"$ $3/16"$ 6.6mmLR9501028mm $5/16"$ (8mm)9mmLR95010A $1-7/32"$ $5/16"$ 8.6mmLR95010A $1-7/32"$ $5/16"$ 8.6mmLR95010A $1-5/16"$ (33.5mm) $5/16"$ 8.6mmLR95010C $1-5/16"$ (33.5mm) $5/16"$ 8.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95000	3/8"	3/16"	1/8"	
LR95004B.488" $3/16"$ 5mmLR95003 $1/2"$ $1/8"$ $11/64"$ LR95005E14mm8mm4mmLR95005C14mm7mm5mmLR95005C14mm7mm5mmLR95005A $5/8"$ $1/4"$ 5mmLR95005A $5/8"$ $3/16"$ 5mmLR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95006B19mm6mm6mmLR95008D $7/8"$ $3/16"$ 6.6mmLR95008D $7/8"$ $3/16"$ 6.6mmLR95008E1"15mm5.5mmLR95008E1"15mm5.5mmLR95009B $1-1/8"$ $3/16"$ 6.6mmLR9501028mm $5/16"$ (8mm)9mmLR95010A $1-7/32"$ $5/16"$ 8.6mmLR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ (33.5mm) $5/16"$ 8.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95004	1/2"	3/16"	5mm	
LR95003 $1/2"$ $1/8"$ $11/64"$ LR95005E14mm8mm4mmLR95005C14mm7mm5mmLR95005 $5/8"$ $1/4"$ 5mmLR95005A $5/8"$ $3/16"$ 5mmLR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006A $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95006B19mm6mm6mmLR95008B $7/8"$ $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008F22mm7mm7mmLR95008E1"15mm $5.5mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $3/16"$ $6.6mm$ LR95010A $1-7/32"$ $5/16"$ (8mm)LR95017 $1-1/4"$ 15mm $8.6mm$ LR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ (33.5mm) $5/16"$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$	LR95004A	1/2"	1/4"	3/16"	
LR95005E14mm8mm4mmLR95005C14mm7mm5mmLR950055/8"1/4"5mmLR95005A5/8"3/16"5mmLR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006A3/4"1/4"9/32"LR95006A3/4"1/2"5/32"LR95006B19mm6mm6mmLR95006B19mm6mm6mmLR95008B7/8"2/16"6.6mmLR95008D7/8"3/16"6.6mmLR95008F22mm7mm7mmLR95008F22mm7mm7mmLR95008E1"15mm5.5mmLR95009B1-1/8"1/2"5/16"LR95009B1-1/8"3/16"6.6mmLR9501028mm5/16"(8mm)LR95010A1-7/32"5/16"8.6mmLR950171-1/4"15mm8.6mmLR95010C1-5/16"(33.5mm)5/16"LR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mmLR95010B1-3/8"3/16"6.6mm	LR95004B	.488"	3/16"		
LR95005C14mm7mm5mmLR95005 $5/8"$ $1/4"$ 5mmLR95005A $5/8"$ $3/16"$ 5mmLR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006 $3/4"$ $1/4"$ $9/32"$ LR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008 $7/8"$ $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008F22mm7mm7mmLR95008F22mm7mm7mmLR95008E1"15mm $5.5mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $3/16"$ $6.6mm$ LR9501028mm $5/16"$ (8mm)LR95010A $1-7/32"$ $5/16"$ (8mm)LR95010A $1-7/32"$ $5/16"$ (8mm)LR95010C $1-5/16"$ (33.5mm) $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$	LR95003	1/2"	1/8"	11/64"	
LR95005 $5/8"$ $1/4"$ 5mmLR95005A $5/8"$ $3/16"$ 5mmLR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008B7/8" $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008F22mm7mm7mmLR95008F22mm7mm $7mm$ LR95008E1"15mm $5.5mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $3/16"$ $6.6mm$ LR95010A $1-7/32"$ $5/16"$ (8mm)9mmLR95010A $1-7/32"$ $5/16"$ (8mm) $8.6mm$ LR95017 $1-1/4"$ 15mm $8.5mm$ LR95010C $1-5/16"$ ( $33.5mm$ ) $5/16"$ (8mm) $8.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR9501135mm15mm11mmLR95008B $1-1/2"$ 15mm $8.5mm$	LR95005E	14mm	8mm	4mm	
LR95005A $5/8"$ $3/16"$ 5mmLR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008 $7/8"$ $2/16"$ (8mm)LR95008D $7/8"$ $3/16"$ 6.6mmLR95008F22mm7mm7mmLR95008F22mm7mm7mmLR95008E1"15mm5.5mmLR95008E1"15mm5.5mmLR95009B $1-1/8"$ $1/2"$ $5/16"$ LR9501028mm $5/16"$ (8mm)9mmLR95010A $1-7/32"$ $5/16"$ (8mm)LR95017 $1-1/4"$ 15mm8.6mmLR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ (33.5mm) $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95005C	14mm	7mm	5mm	
LR95005D16mm8mm5mmLR95005B16mm5mm5mmLR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/2"$ $5/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008 $7/8"$ $2/16"$ (8mm)TumLR95008D $7/8"$ $3/16"$ 6.6mmLR95008F22mm7mm7mmLR95008A26mm10mm8mmLR95008E1"15mm5.5mmLR95009B $1-1/8"$ $1/2"$ $5/16"$ LR9501028mm $5/16"$ (8mm)9mmLR95010A $1-7/32"$ $5/16"$ (8mm)LR95017 $1-1/4"$ 15mm8.6mmLR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ $(33.5mm)$ $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95005	5/8"	1/4"	5mm	
LR95005B16mm5mm5mmLR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $1/4"$ $9/32"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008B19mm6mm6mmLR95008D $7/8"$ $2/16"$ (8mm)LR95008F22mm $7mm$ $7mm$ LR95008F22mm7mm $7mm$ LR95008F22mm $7mm$ $7mm$ LR95008A26mm10mm $8mm$ LR95008E1" $15mm$ $5.5mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR9501028mm $5/16"$ (8mm)LR95010A $1-7/32"$ $5/16"$ (8mm)LR95017A $1-1/4"$ 15mm $8.6mm$ LR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ $(33.5mm)$ $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$	LR95005A	5/8"	3/16"	5mm	
LR95006 $3/4"$ $1/4"$ $9/32"$ LR95006A $3/4"$ $3/16"$ $3/16"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008 $7/8"$ $2/16"$ (8mm)LR95008D $7/8"$ $3/16"$ 6.6mmLR95008F22mm $7mm$ $7mm$ LR95008A26mm10mm8mmLR95008E1"15mm5.5mmLR95009B $1-1/8"$ $1/2"$ $5/16"$ LR9501028mm $5/16"$ (8mm)9mmLR9501028mm $5/16"$ (8mm)8.6mmLR95017 $1-1/4"$ 15mm8.5mmLR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ (33.5mm) $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95005D	16mm	8mm	5mm	
LR95006A $3/4"$ $3/16"$ $3/16"$ LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008 $7/8"$ $2/16"$ (8mm)LR95008D $7/8"$ $3/16"$ 6.6mmLR95008F22mm7mm7mmLR95008A26mm10mm8mmLR95008E1"15mm5.5mmLR95009E1"1/2" $5/16"$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR9501028mm $5/16"$ (8mm)LR950101- $7/32"$ $5/16"$ (8mm)LR95017 $1-1/4"$ 15mm8.5mmLR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ $(33.5mm)$ $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95005B	16mm	5mm	5mm	
LR95006C $3/4"$ $1/2"$ $5/32"$ LR95006B19mm6mm6mmLR95008 $7/8"$ $2/16"$ (8mm)7mmLR95008D $7/8"$ $3/16"$ 6.6mmLR95008F22mm7mm7mmLR95008A26mm10mm8mmLR95008E1"15mm5.5mmLR95009 $1-1/8"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $3/16"$ 6.6mmLR9501028mm $5/16"$ (8mm)LR95010A $1-7/32"$ $5/16"$ (8mm)LR95017A $1-1/4"$ 15mm8.5mmLR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ (33.5mm) $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mmLR95010B $1-3/8"$ $3/16"$ 6.6mm	LR95006	3/4"	1/4"	9/32"	
LR95006B19mm6mm6mmLR95008 $7/8"$ $5/16"$ (8mm)7mmLR95008D $7/8"$ $3/16"$ $6.6mm$ LR95008F $22mm$ 7mm7mmLR95008A $26mm$ 10mm8mmLR95008E $1"$ $15mm$ $5.5mm$ LR95009B $1-1/8"$ $1/2"$ $5/16"$ LR95009B $1-1/8"$ $3/16"$ $6.6mm$ LR95010 $28mm$ $5/16"$ (8mm)LR95010 $1-7/32"$ $5/16"$ (8mm)LR95010A $1-7/32"$ $5/16"$ (8mm)LR95017 $1-1/4"$ 15mm $8.5mm$ LR95017A $1-1/4"$ 8mm5mmLR95010C $1-5/16"$ $(33.5mm)$ $5/16"$ (8mm)LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR95010B $1-3/8"$ $3/16"$ $6.6mm$ LR9501135mm15mm $11mm$ LR95008B $1-1/2"$ 15mm $8.5mm$	LR95006A	3/4"	3/16"	3/16"	
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	LR95006C	3/4"	1/2"	5/32"	
LR95008D         7/8"         3/16"         6.6mm           LR95008F         22mm         7mm         7mm           LR95008F         22mm         7mm         7mm           LR95008A         26mm         10mm         8mm           LR95008E         1"         15mm         5.5mm           LR95009B         1-1/8"         1/2"         5/16"           LR95010         28mm         5/16"         (8mm)         9mm           LR95010         28mm         5/16"         (8mm)         9mm           LR95010         28mm         5/16"         (8mm)         9mm           LR95010         1-7/32"         5/16"         (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm         LR95017A         1-1/4"         8mm         5mm           LR95017A         1-1/4"         8mm         5mm         LR95010C         1-5/16"         (33.5mm)         5/16"         (8mm)         8.6mm           LR95010E         1-3/8"         3/16"         6.6mm         LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm         LR95008B         1-1/2"         15mm <td>LR95006B</td> <td>19mm</td> <td>6mm</td> <td>6mm</td>	LR95006B	19mm	6mm	6mm	
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	LR95008	7/8" (22mm)	5/16" (8mm)	7mm	
LR95008A         26mm         10mm         8mm           LR95008E         1"         15mm         5.5mm           LR95009         1-1/8"         1/2"         5/16"           LR95009B         1-1/8"         3/16"         6.6mm           LR95010         28mm         5/16" (8mm)         9mm           LR95010         28mm         5/16" (8mm)         8.6mm           LR95010A         1-7/32"         5/16" (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95008D	7/8"	3/16"	6.6mm	
LR95008E         1"         15mm         5.5mm           LR95009         1-1/8"         1/2"         5/16"           LR95009B         1-1/8"         3/16"         6.6mm           LR95010         28mm         5/16" (8mm)         9mm           LR95010A         1-7/32"         5/16" (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95012         1-1/2"         15mm         8.5mm	LR95008F	22mm	7mm	7mm	
LR95009         1-1/8"         1/2"         5/16"           LR95009B         1-1/8"         3/16"         6.6mm           LR95010         28mm         5/16" (8mm)         9mm           LR95010         28mm         5/16" (8mm)         8.6mm           LR95010A         1-7/32"         5/16" (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95008A	26mm	10mm	8mm	
LR95009B         1-1/8"         3/16"         6.6mm           LR95010         28mm         5/16" (8mm)         9mm           LR95010A         1-7/32"         5/16" (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95008E	1"		5.5mm	
LR95010         28mm         5/16" (8mm)         9mm           LR95010A         1-7/32"         5/16" (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95009	1-1/8"	1/2"	5/16"	
LR95010A         1-7/32"         5/16" (8mm)         8.6mm           LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95009B	1-1/8"	3/16"	6.6mm	
LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95010	28mm	5/16" (8mm)	9mm	
LR95017         1-1/4"         15mm         8.5mm           LR95017A         1-1/4"         8mm         5mm           LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95010A	1-7/32"	5/16" (8mm)	8.6mm	
LR95010C         1-5/16" (33.5mm)         5/16" (8mm)         8.6mm           LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95017	1-1/4"		8.5mm	
LR95010B         1-3/8"         3/16"         6.6mm           LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95017A	1-1/4"	8mm	5mm	
LR95011         35mm         15mm         11mm           LR95008B         1-1/2"         15mm         8.5mm	LR95010C		5/16" (8mm)	8.6mm	
LR95008B 1-1/2" 15mm 8.5mm	LR95010B	1-3/8"	3/16"	6.6mm	
· · · · · · · · · · · · · · · · · · ·	LR95011		15mm	11mm	
LR95008C 2" 15mm 12.5mm	LR95008B	1-1/2"	15mm	8.5mm	
	LR95008C	2"	15mm	12.5mm	



#### Ball Bearings Guide Assemblies

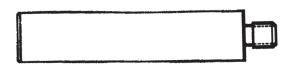
Ball Bearings with Teflon sleeves for routing solid surface materials such as Corian.

Part Number	Outside Dia	Inside Dia	Taper
LR95012	1/2"	3/16"	0
LR95013	3/4"	1/4"	0
LR95014	7/8"	1/4"	10 Degrees
LR95014A	7/8"	1/4"	5 Degrees
LR95018	21.4mm	1/4"	1/2" Radius
LR95019	19.4mm	1/4"	3/4" Radius
LR95020	18.5mm	1/4"	1" Radius
LR95021	25mm	1/4"	5 Degrees
LR95022	27mm	1/4"	Õ
LR95023	28mm	5/16" (8mm)	0
LR95009A	1-1/8"	15mm	0
LR95025	29mm	5/16" (8mm)	0
LR95026	34mm	5/16" (8mm)	0
LR95027	40.8mm	5/16" (8mm)	0
LR95016	43mm	5/16" (8mm)	0



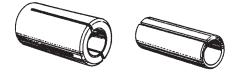
Arbors (Includes Nut & 2 Spacers)					
Part Number	Spindle Dia	Spindle Length	Shank Dia	Overall Length	
LR95100	5/16"	7/8"	1/4"	2-3/8"	
LR95102	5/16"	1-7/16"	3/8"	3"	
LR95104	5/16"	1"	1/2"	2-3/8"	
1 005 100				~ - / ~	

LR95102	5/16"	1-7/16"	3/8"	3"	
LR95104	5/16"	1"	1/2"	2-3/8"	
LR95103	5/16"	1-5/16"	1/4"	2-5/8"	
LR95105	5/16"	1-3/8"	1/2"	3"	
LR95105A	5/16"	2-1/8"	1/2"	3-3/4"	
LR95105B	5/16"	1-1/2"	1/2"	3-1/8"	
LR95105C	5/16"	2-5/8"	1/2"	4-1/4"	
LR95105D	5/16"	1-3/4"	1/2"	3-5/16"	
LR95110*			1/2"	2"	
*for CNC Rou	uters				



#### Arbors (for Mortise Bits)

Part Number	Thread Size	Shank Dia	Overall Length
LR95106	1/4-28 Thread	1/4"	2"
LR95107	5/16-24 Thread	1/4"	2"
LR95108	1/4-28 Thread	1/2"	2"
LR95109	5/16-24 Thread	1/2"	2"



	Shank A	dapters	S
Part Number	Outside Dia	Inside Dia	Overall Length
Fibre Ada	pters		
ON3301	1/4"	1/8"	1"
ON3302	1/4"	3/16"	1"
ON3303	1/2"	1/4"	1"
ON3304	1/2"	5/16"	1-1/4"
ON3305	1/2"	3/8"	1-1/2"
Steel Ada	pters		
ON3400	3/8"	1/4"	1"
ON3405A	1/2"	3/8"	1"
ON3403	1/2"	1/4"	1-1/4"



	Spa	lcers	
Part Number	Outside Dia	Inside Dia	Thickness
LR95300	5/8"	5/16"	.05mm
LR95301	12mm	8mm	0.1mm
LR95302	5/8"	5/16"	0.1mm
LR95303	12mm	8mm	0.2mm
LR95304	5/8"	5/16"	0.5mm
LR95305	12mm	8mm	0.5mm
LR95306	5/8"	5/16"	1.0mm
LR95307	5/8"	5/16"	3.0mm
LR95308	16mm	5/16"	3.4mm
LR95310	1/2"	1/4"	5.0mm
LR95311	5/8"	5/16"	5.5mm
LR95309	5/8"	5/16"	6.0mm

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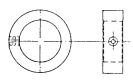
Spring

Raised

Washers

Flat

	wash	icr5	
Part Number	Outside Dia	Inside Dia	Thickness
Raised			
LR95200	3/8"	1/8"	1.3mm
LR95202	1/2"	3/16"	1.3mm
LR95204	16mm	5mm	0.8mm
Flat			
LR95206	5/16"	3/16"	1.2mm
LR95207	12mm	8mm	1.0mm
LR95208	3/8"	1/4"	1.4mm
Spring			
LR95250	3/16"	7/64"	1/64"
LR95252	1/4"	1/8"	1/64"
LR95255	3/8"	3/16"	1.0mm
Lock			
LR95256		3/8"	0.8mm
LR95257		1/2"	1.0mm



	Lock Ring	gs
Part Number	Outside Dia	Inside Dia
LR95275	11mm	1/4"
LR95276	16mm	3/8"
LR95277	21mm	1/2"
LR95278	18mm	1/2"



Nuts

Part Size Number

LR95400 NF5/16



#### Allen Keys

Part Number	Size
582-KEY-M1.3	1.3mm
582-KEY-M1.5	1.5mm
582-KEY-M2.0	2.0mm
582-KEY-M2.5	2.5mm
582-KEY-M3.0	3.0mm
582-KEY-M4.0	4.0mm
582-KEY-M5.0	5.0mm
582-KEY-1/8"	1/8"
582-KEY-3/16"	3/16"
582-KEY-3/32"	3/32"



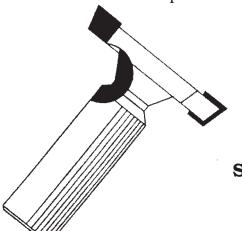


	Scr	ews	
Part Number	Type	Size	Thread Length
580.HC-#01	2/56	.082"	1/4"
580.HC-#02	3/48	.099"	1/4"
580.HC-#03	3/48	.099"	3/8"
580.HC-#04	3/48	.099"	1/2"
580.HC-#05	5/40	.125"(1/8")	1/4"
580.HC-#06	5/40	.125"(1/8")	3/8"
580.HC-#07	5/40	.125"(1/8")	1/2"
580.HC-#08	10/32	.187"(3/16")	1/4"
580.HC-#09	10/32	.187"(3/16")	1/2"
580.HC-#10	6/40	.135"	1/4"





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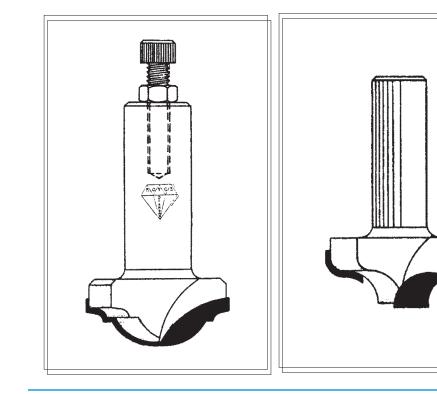


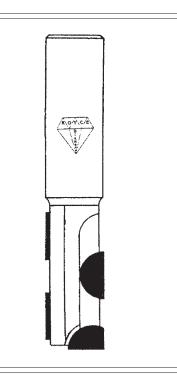
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## Notes:





## Notes:




## Notes:



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